

PRUDENTIAL STEEL ULC.

**COLLECTIVE
AGREEMENT**

UNITED STEELWORKERS



UNITY AND STRENGTH FOR WORKERS
Local 7226

EFFECTIVE:
From January 1, 2013 to December 31, 2015



(Prudential Steel ULC)
8919 BARLOW TRAIL S.E.
CALGARY, ALBERTA
PHONE: 403-279-4401

**UNITED STEEL WORKERS
LOCAL UNION 7226**
120, 2880 GLENMORE TRAIL S.E.
CALGARY, ALBERTA
PHONE: 403-279-9397

From January 1, 2013 to December 31, 2015

COLLECTIVE AGREEMENT

between

PRUDENTIAL STEEL ULC. and

***or their successors and/or their
assigns, hereinafter called the
“Company”, OF THE FIRST PART***

and

***UNITED STEELWORKERS
LOCAL 7226***

***hereinafter called the “Union”,
OF THE SECOND PART***

EFFECTIVE:

From January 1, 2013

To December 31, 2015

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ARTICLE 1 - PURPOSE OF AGREEMENT

- 1.01** *Whereas the parties agree that it is mutually beneficial and desirable to arrange and maintain fair and equitable earnings, labour standards, wage rates and working conditions to obtain efficient operations, to protect the safety and health of employees and to provide machinery for the adjustment of disputes which may arise between the parties hereto. THEREFORE, the Company and the Union agree as follows:*

ARTICLE 2 - UNION RECOGNITION

- 2.01** *The Company recognizes the Union as a sole and exclusive bargaining agent for: all employees of the Company at its Calgary operations excepting office, clerical and technical staff, plant security officers, office janitors, foremen and supervisors with authority to hire and/or fire.*

- 2.02** *The terms and conditions set forth in this Agreement shall have full force and effect for all employees in the Bargaining Unit, as described in Article 2.01.*

- 2.03** *(a) Persons whose regular jobs are not in the Bargaining Unit shall not work on any jobs which are included in the Bargaining Unit except for the purposes of instructions, experimenting, in emergencies when Bargaining Unit employees are not available.*

(b) Emergencies when Bargaining Unit employees are not available, shall be meant to include manpower shortages due to lateness and unauthorized absenteeism. The Company will make every effort to place a suitable Bargaining Unit employee in that position as soon as possible.

Contracting Out

- 2.04** *(a) Whenever practicable, the Company will not contract out work normally performed by members of the Bargaining Unit for which qualified employees are available.*

(b) In the application of Article 2.04 (a), the Company and the Union

recognize the need to work toward the efficient utilization of Bargaining Unit employees so as to minimize the requirement to contract out work and as such the following has been agreed to: A Contracting Out Committee will be established, consisting of up to three (3) representatives of the Company and three (3) representatives appointed by the Union. This Committee shall meet quarterly or as may be mutually agreed. All information will be disclosed by the Company to enable this Committee to make the necessary recommendations as to which work will be contracted out and which work will be performed by Bargaining Unit employees. Any and all information supplied shall be kept in the strictest confidence. Where agreement cannot be reached by this Committee the Union may file a grievance of a general nature at Step 3 of the Grievance Procedure.

(c) When the Company feels it is necessary because of equipment, knowledge, skill or time considerations to have other companies perform such work, it shall be in accordance with, and subject to, conditions set out in Article 2.04 (a) and (b).

(d) Coverage for employees who are absent due to injury, sickness, vacation or leave of absence:

1) Where there is a shortage of qualified employees available for a period of four (4) weeks or less the company shall offer the available work to qualified employees on an overtime basis prior to contracting out such work.

2) Where there is a shortage of qualified employees available for a period that is over four (4) weeks but less than three (3) months the company may contract out such available work.

(e) If there are contract workers performing work on site for a defined project, and the period of time required for such project, exceeds the original project schedule, the reason for such extension to the project shall be communicated to the union.

ARTICLE 3 - NO DISCRIMINATION OR HARASSMENT

- 3.01** *The Company and the Union recognize that all employees have the right to work in an environment free from discrimination and harassment. The parties wish to create a workplace in which employees do not engage in or become subject to discriminatory and harassing behaviour, as defined by law. Accordingly, the Company has established clear policies prohibiting discrimination and harassment within the workplace. In the furtherance of these policies, the Company and the Union agree that there will be no discrimination against any employee on the basis of any prohibited grounds, as set forth in the applicable Provincial Human Rights Legislation, or on the basis of Union membership or Union activity, and that harassment will not be tolerated within the workplace. The parties agree that they shall not exercise their rights under this Collective Bargaining Agreement in a discriminatory or harassing manner.*
- 3.02** *If any employee feels subject to discriminatory and harassing behaviour, they have the right to bring their complaint to the Local Union Civil Rights Committee. The committee member(s) will then investigate the complaint. If the complainant can agree to a satisfactory resolution, the matter will be considered resolved. If the complaint cannot be resolved, the investigating committee member(s) will bring the matter to the Grievance Committee at stage three of the grievance procedure. All information gathered by the Civil Rights Committee investigation will be made available to the Grievance Committee in order to proceed with the grievance. If a resolution cannot ultimately be finalized through this procedure, the complainant has the right to take the case to the Human Rights Commission.*

ARTICLE 4 - MANAGEMENT

- 4.01** *The Union recognizes that it is the function of Management to manage the affairs of the business, and to direct the working forces of the Company subject to the terms of this Agreement.*
- 4.02** *Such Management function shall be:*
- (a) To determine the products and schedules of production, the locations of*

production, and the methods and sequence of manufacturing processes.

(b) To maintain discipline of employees including the right to make reasonable rules and regulations, provided, however, that any dispute as to the reasonableness of such rules and regulations or any dispute involving claims of discrimination against any employee in the application of such rules and regulations shall be subject to the grievance procedure of this Agreement.

(c) To discharge, suspend or discipline employees for just and reasonable cause, and also hire, transfer, promote, demote and to assign employees to shifts with due regard to seniority in Article 9 of this contract.

4.03 *The Company shall not direct the working forces in a discriminatory manner.*

ARTICLE 5 - UNION SECURITY

5.01 *Effective upon date of hiring, all employees within the Collective Bargaining Unit covered by the Agreement shall become members and maintain membership in the Union, as a condition of employment.*

5.02 *The Company shall deduct from the wages of each employee in the Bargaining Unit, union dues, initiation fees and assessments in the amount certified by the Union to the Company to be currently in effect according to the Union constitution. The total amount so deducted with an itemized statement of same, in duplicate, shall be forwarded to the Union prior to the end of the month in which said deductions are made in the manner provided for in Section 5.04 hereof.*

5.03 *Union members are to be supplied with union deduction totals for income tax purposes. The Company agrees to show on employees T4 slips the total union deductions for the previous taxation year.*

5.04 *Cheques shall be made payable to the United Steelworkers. Until further notice from the Union, all cheques shall be forwarded to the United Steelworkers at the following address:*

INTERNATIONAL TREASURER
UNITED STEELWORKERS
P.O. BOX 1400, STATION "A"
VANCOUVER, BRITISH COLUMBIA
V6C 2P7

and made payable as aforesaid.

- 5.05** *The Company agrees to have all present and future employees covered by this Agreement, as a condition of continued employment, sign an agreement authorizing the Company to implement the provisions of this Article, and the Union agrees to indemnify the Company, and hold it harmless against any claim which may arise in complying with the provisions of this Article.*

ARTICLE 6 - GRIEVANCES

- 6.01** *The purpose of this Article is to establish procedures for discussion, processing and settlement of grievances, as defined in Section 6.02 of this Article.*
- 6.02** *"Grievance" as used in this Agreement is a complaint or request involving any matter relating to wages, hours or working conditions, including any question of interpretation or application of, or compliance with, the provisions of this Agreement, and shall only relate to or concern any grievance which has arisen or arises subsequent to the date of this Agreement.*
- 6.03** *Union Officers, Stewards and Committeemen, with the approval of their immediate supervisor, shall be permitted to leave their jobs to investigate and adjust grievances and to attend to their duties under this Agreement.*
- 6.04** *Any grievance must be presented within ten (10) working days of its occurrence or otherwise it shall not be considered. In the case of a grievance concerning wages, the ten (10) working day period shall date from the date on which the employee receives his pay cheque.*
- 6.05** *The grievance committeeman with or without the*
Step 1 *aggrieved employee may present the grievance to the employee's immediate*

salaried supervisor. The supervisor shall make his reply verbally or in writing within two (2) days of receipt of the grievance.

6.05 *Should the grievance committeeman or the employee be*
Step 2 *dissatisfied with the Company disposition of such complaint or request, he may refer such matter on a written form to management within three (3) further working days. Management shall answer the grievance in writing within three (3) working days or a time mutually agreed upon.*

6.05 *If no settlement is reached in Step Two (2), the grievance*
Step 3 *committee and representatives of management will meet within seven (7) working days to discuss the complaint. The Union's representat-ive may be in attendance at this meeting. If the grievance is not then settled, then at the request of either party to this Agreement the grievance may be referred to arbitration. If notice of arbitration is not given within a further twenty (20) calendar days, unless further time is mutually agreed upon, the grievance will be deemed to have been settled.*

6.06 *The Union and the Company shall have the right to initiate a group grievance or a grievance of a general nature, at Step Three (3) of the grievance procedure.*

6.07 *If the Union does not advance a grievance from Step One (1) to Step Two (2), or from Step Two (2) to Step Three (3) with-in the agreed time limit, the grievance shall be considered withdrawn. Failure of the Company to reply to the grievance at any step shall automatically advance the grievance to the next step.*

ARTICLE 7 - ARBITRATION

7.01 *Whenever pursuant to the provisions of this Agreement a reference to arbitration is involved, the Company or the Union shall, within twenty (20) days following receipt of a decision in step (3) notify the other party, in writing, of intent to arbitrate. This notice shall:*

(a) state the matter at issue and in what respect the agreement has been violated or misinterpreted by reference to the specific clause or clauses

relied upon. Notwithstanding the above, the board may take into consideration all matters, clauses and evidence which in its opinion has a bearing on the grievance or question referred to arbitration, and

(b) state the nature of the relief or remedy sought.

7.02 *(a) Single Arbitrator*

The Company and the Union agree that the following persons constitute the panel of arbitrators from which will be selected a single arbitrator for each grievance requiring arbitration under this Agreement:

- 1. Allan Beattie*
- 2. David Tettensor*
- 3. Richard Hornung*
- 4. John Moreau*

(b) Selection of Arbitrator

The method of selecting a single arbitrator shall be by rotation, starting with the order of the names listed above. If the arbitrator so selected is unable to act, then the arbitrator next on the list of names shall be selected. Unless otherwise agreed to, a single arbitrator will be appointed for each grievance or group grievance. No member of the panel of arbitrators may be removed from the panel unless it is mutually agreed upon by the Company and the Union. If a member of the panel is unable to continue to act as an arbitrator, a new member may be appointed; the appointment is to be mutually agreed upon by the Company and the Union.

7.03 *At any stage of the grievance procedure including arbitration the conferring parties may have the assistance of the employee or employees concerned and any necessary witnesses, and all reasonable arrangement will be made to permit the conferring parties to have access to the plant and to view disputed operations.*

7.04 *The arbitrator shall have power to deal with matters involving the interpretation, application or alleged violation of this Agreement and shall*

not rule on any other matter nor shall they have the right to alter, amend, set aside, add to or delete from any one of the provisions herein contained, nor to render any decision which is inconsistent with the provisions of this Agreement or the Statutes of Alberta.

- 7.05** *All time limits specified in Articles 6 and 7 shall be deemed to be exclusive of Saturdays, Sundays and Company recognized holidays and may be extended by mutual consent of the parties or by the Arbitrator.*
- 7.06** *Each of the parties concerned shall pay its own costs and the fees and expenses of witnesses called by it and its representatives. The fees and expenses of the Arbitrator, stenographic assistance and rents shall be shared equally between the parties.*
- 7.07** *The parties agree to abide by the provisions of Articles 6 and 7 as the only means of resolving any difference which may arise during the term of this Agreement, and all employees shall continue to work as usual and the Company shall continue its normal operating practices.*

ARTICLE 8 - DISCHARGE AND DISCIPLINARY PROCEDURE

- 8.01** *Management shall not take disciplinary action without first warning the employee, unless the circumstances justify immediate suspension or discharge. In the event of a claim that an employee has been discharged or suspended unjustly or unreasonably, the grievance shall be filed at Step Three (3) of the grievance procedure within five (5) working days.*
- 8.02** *(a) Warnings shall be given in writing to the employee and a copy shall be sent by mail to the Union. The Company and the Union agree that disciplinary penalties shall not be imposed unreasonably or unjustly. In cases where justified penalties and warnings (excluding dis-missals) have been given to an employee, it is understood and agreed that if an employee is not given a justified penalty and/or warning within a continuous period of twelve (12) months, his employment record shall be cleared of any deficiencies, and shall not be used against the employee thereafter.*
- (b) An employee who the Company intends to suspend shall be retained at or*

returned to active work until any grievance contesting such suspension is finally resolved through the grievance procedure.

- 8.03** *If it is determined or agreed at any steps in the grievance procedure or decided by an arbitrator that an employee has been disciplined or discharged unjustly, the Management shall put him back on his job with no loss of seniority, and they shall pay the employee the amount he would have earned had he been working or by any other arrangement as to compensation, which is just and equitable in the opinion of the parties or in the opinion of the arbitrator if the matter is referred to such an arbitrator.*
- 8.04** *Any employee who is discharged, laid off or leaves of his own accord shall be paid all wages due him on the pay day when such wages would normally be due and payable, unless otherwise mutually agreed between the Company and the Union.*
- 8.05** *No employee shall be subject to any disciplinary action by a foreman or supervisor without having a Union representative present, where such action is to be part of an employee's record.*
- 8.06** *The Union shall be immediately notified, in writing, as to reasons for the dismissal of any member of the Bargaining Unit.*

ARTICLE 9 – SENIORITY

- 9.01** (a) *The parties recognize that job opportunity and seniority shall increase in proportion to length of service. It is, therefore, agreed that in all cases of vacancy, promotion, transfer, lay-off, termination and rehiring after lay-off, senior employees shall be entitled to preference.*
- (b) *In recognition, however, of the responsibility of Management for the efficient operation of the plant, it is understood and agreed that in all such cases, Management shall have the right to pass over any employee, if it is able to establish with the employee and the Union, that he does not have the ability or the physical fitness to perform the work with due regard to Article 6 of this agreement.*

9.02 PROBATIONARY PERIOD – *A new employee shall be on probation for a period of six (6) calendar months. Upon completion of the probationary period, an employee shall acquire seniority status, and shall be credited with service from his original hiring date. A probationary employee laid off for lack of work shall, if rehired within a twelve (12) month period, be credited with time worked prior to lay-off as a probationary employee.*

Article 6 shall not apply to probationary employees, except in cases involving discrimination

9.03 SENIORITY RETENTION AND ACCUMULATION – *Seniority shall be retained and shall accumulate during:*

(a) absence from work due to an injury or sickness covered by the Worker's Compensation Act until certified by the Compensation Board as being able to return to work in the Bargaining Unit, subject to 9.04(f) below;

(b) authorized leave of absence;

(c) lay-off subject to Section 9.04(d);

(d) absence from work due to medically certified illness or injury, subject to 9.04(f) below;

(e) while serving in the Armed Forces during period of national emergency

(f) while serving in the Armed Force reserve for periods of up to one year.

9.04 LOSS OF SENIORITY – *An employee shall lose his seniority standing and his name shall be removed from all seniority lists for any one of the following reasons:*

(a) If an employee quits;

(b) If the employee is discharged for proper cause, and is not reinstated in accordance with the provisions of this Agreement;

(c) If the employee is laid off and fails to notify the Company within five (5) working days of his intention as to whether he intends to return to work or not, after having been notified to do so by the Company by registered mail to his last known address, and fails to return to work in ten (10) working days after receipt of the registered notice, as stated above; copy of such notice to be sent to the Union. Exceptions to this rule will be extenuating circumstances.

It is the responsibility of laid off employees to keep the Company informed of their addresses and telephone numbers.

(d) on the date on which the above registered letter has been returned to the Company from the post office.

If he has been on lay-off because of lack of work for a period equal to his time of seniority or twenty-four (24) months, whichever is greater;

(e) employees will be identified by the date disability benefits ceased, as on hold on the seniority list when they have ceased to receive Disability Benefits from either the Workers Compensation Board or the Short or Long Term Disability Benefits, under this Collective Agreement, and are unable to return to active employment in the Company for medical reasons, or, who have completed job retraining from the Workers Compensation Board shall not accumulate further seniority from the date of such discontinuation of benefits. Employees who are not accumulating seniority under this article shall not be eligible for further benefits under this Collective Agreement (including pension and insurance benefit program) until such time as they are medically fit to return to active employment in the Company.

9.05 SENIORITY LIST - *The Company shall prepare a plant-wide seniority lists and present same to the Union within thirty (30) days of the signing of this Agreement. Said lists shall commence with the employee with most seniority, carry on downward to the employee with least seniority, and contain the following information:*

(a) employee's starting date;

(b) employee's name and clock number.

Additional revised lists will be furnished to the Union as requested from time to time, and within ten (10) days of said request. The Union agrees not to make such requests more frequently than once every two (2) months. Seniority lists shall include all Bargaining Unit employees on the payroll at the time such seniority list is prepared.

The Company shall also prepare a maintenance department seniority list that shall include all tradesmen and apprentices, and the starting date on such seniority list shall be the date upon which the employee enters the maintenance department.

Employees having the same starting date, on either the plant-wide seniority list or the maintenance department seniority list shall appear and receive preference in alphabetical order.

9.06 *TRANSFER TO JOBS OUTSIDE OF BARGAINING UNIT-*

(a) Employees who are transferred through the Bargaining Unit to any other part of the Company's service shall retain and shall accumulate plant seniority in the bargaining unit to a maximum of twelve (12) cumulative months. During these periods of time, that the employee is transferred outside of the Bargaining unit, the Company may elect to return the employee to his former position in the bargaining unit, or the employee may elect to return to his former position held in the Bargaining Unit.

(b) Article 9.06 (a) shall apply provided that:

- 1. They have completed their probationary period as regular employees in the Bargaining Unit, and*
- 2. They exercise their seniority rights or signify their intentions to do so upon the termination of their jobs outside the Bargaining Unit.*
- 3. They pay all dues accrued during the transfer period outside of the Bargaining Unit.*

4. All back dues will be calculated and paid to the Union through payroll deduction by the Company.

9.07 ***JOB POSTING*** - *When preferential jobs (jobs that are normally a one shift operation), or jobs above Job Class 4 are available, the following procedures will govern the assignment of employees to these jobs:*

(a) Job vacancy notices will be posted, within five (5) working days, on the bulletin board for three (3) full working days, but not longer than four (4) working days. The job requirements and qualifications shall be listed on the job vacancy notices.

The name of the successful bidder will be posted after three (3) days of removal of notice from the bulletin board unless this time is extended by mutual agreement.

(b) Applications will be made to the Management on a form supplied by the Company.

(c) Any grievance concerning assignments made under job posting must be filed within five (5) working days after the assignments are posted. For employees who are on approved leave from the company including vacation, sickness, injury or leave of absence, the five (5) working day grievance period shall commence upon their first date of return to work.

(d) Probationary employees shall be eligible to bid for posted job vacancies, but the Company may assign such employees to any vacancies, if the jobs cannot be filled by the bidding procedures.

(e) A job vacancy need not be posted a second time within sixty (60) days, if there are enough suitable applicants from the first posting to fill the vacancy or vacancies.

(f) Employees who are in positions which do not form part of a line of progression, may apply for a lower paid job in any department, or for a job

at equal pay in a different department after four (4) working months in their current job.

(g) If an employee has been a successful bidder under the job posting provision, then he may be ruled ineligible during his next three (3) working months for a job less than two (2) job classes higher than his classification at the time.

(h) In cases of job vacancies not being posted, information will be supplied to the Union upon request. Employees who are absent, while the job is up, can have one of the Union executive committee members sign his name and the member of the Union executive must place his initials against the name of the employee. The absent employee must request this for each job bid from one of the executive committee members.

(i) In the event that an employee selected for the job proves to be unsuitable for the position, he shall revert to his former position and status in accordance to seniority.

(j) In the event that a foreman wishes to discuss with an employee his suitability for a posted job, the employee may be accompanied by a Union committee member.

(k) The Company shall provide the Union with a list of jobs that each employee has held, or is deemed to have held, under the job posting provision. This list shall be updated, will include those on restricted positions and be provided to the Union upon request. For an employee to be on a restricted list, the employee will have signed the Hourly Employment Job History Amendment.

(l) All requests by employees to be taken off a bid job must be in writing and shall include an explanation for such request. Such requests shall not be unreasonably denied.

(m) After five (5) days of holding a job bid, the successful bidder will receive that rate of pay or his previous rate of pay, whichever is greater.

(n) The successful bidder under the job posting provision shall be transferred to their new job within twenty (20) working days of being notified as the successful bidder. Any grievance filed under this article shall be filed at Step #3 of the grievance procedure.

(o) For tradesmen or apprentices bidding on a job posting, other than Maintenance department job bids which shall be determined by Maintenance department seniority, their plant seniority shall be the seniority used to determine their eligibility on any such job vacancy.

(p) Employees requesting a transfer, in the same job classification, between plants when one plant is on a two shift operation and the other plant is on a three shift operation, shall be granted such transfer request with due regard to seniority. An employee shall not make such request more often than once every three months.

(q) Employees who have held a 3x designated positions in Appendix J will be provided with the opportunity to train and re-qualify for the position when they have not worked in the position for a period of one year, if the (TC) has been significantly changed.

Employees who have held the job classification of Ultrasonic Inspector, (levels 1 and 2), Inspection/Ultrasonic Group Leader or Inspection Shift Leader, have not held the position for a period of one year must successfully pass the ultrasonic examination upon returning to the position in accordance with regulatory requirements.

9.08 *If a temporary shortage of work occurs for a period of five (5) working days or less, employees affected shall have the option, upon the commencement of their next regularly scheduled shift, of accepting the time off or filling non-bid jobs in the labour pool, and retaining their rates of pay.*

(a) Filling non-bid jobs in the labour pool shall be subject to seniority regulations in the bumping procedure.

9.09 ***RECALL PROCEDURE-*** *In the case of recall of employees on lay-off status, the following procedure will apply:*

(a) Senior employees who decline recall to work which they are informed is temporary, and is less than thirty-five (35) calendar days, shall not forfeit their seniority. They shall not be eligible to displace junior employees during the estimated period of employment for which they declined recall, and they shall not be eligible for further temporary recall as above until they notify the Industrial Relations Department of their subsequent availability for work.

(b) The Union shall be supplied with a list of those employees who the Company has been unable to contact, or who have refused, for a temporary recall. The Company and the Union shall coordinate their efforts to contact those employees.

9.10 TEMPORARY TRANSFER

(a) Temporary transfers can be made to jobs under this Collective Agreement to enable the company to meet operational requirements, to hire and/or train employees or for pending assignments made under the job posting. Temporary transfers will not be used to deny senior employees the right to fill jobs under the job posting provision. Senior employees shall be entitled to the right of refusal or acceptance of such temporary transfers.

1) Temporary transfers under this provision may be made for a maximum period of forty-five (45) calendar days to replace employees who are absent from work due to vacation, sickness, injury or leave of absence.

2) Temporary transfers under this provision may be made for a maximum period of twenty (20) working days if the reason for the transfer is for any other reason than those listed in 9.10 (a) 1.).

(b) Temporary transfers of ten (10) working days or less can be made without regard to seniority regulations in Article (a) above, but not on a continuing basis. When there is a known vacancy, of one scheduled week or more, the senior qualified employee in the line of progression and base level / labour pool will be used whenever possible. If this employee is not used, he shall receive the higher of the two rates of pay.

(c) The Company shall maintain a list of all employees who are on temporary transfer. Such list shall be made available for review by the Union at any time.

(d) When an employee is off work due to illness or accident for more than forty-five (45) calendar days, his job will then be put up for a trainee bid. Upon returning from accident or illness, the individual will retain his job and bump out the trainee bidder, even if the trainee bidder is senior.

9.11 LINES OF PROGRESSION -

(a) The lines of progression shall be set forth in this Agreement, subject to any subsequent changes agreed upon between the Company and the Union. Such changes to be in writing and signed by both parties. Any new job established in the line of progression shall become part of the line of progression.

(b) General Terms

1. Plant seniority will be the seniority considered for applications for bidding into a line of progression. To move up the line of progression, an employee must have held the next lowest job listed in that line of progression for a length of time, as defined in each line of progression.

2. Employees who are successful in bidding into a line of progression will have twenty (20) working days from the time they are first placed in the position, to decide their own suitability for the position. Once the first twenty (20) working days is completed, a person will remain in training and complete training, as outlined in the Lines of Progression.

Once training is completed, they will remain in the position for a period of twelve (12) calendar months.

3. Where an employee has been a successful bidder then leaves that job after twenty (20) working days and before completion of restriction period, that employee will not be considered for any future job posting in that Line of

Progression for twelve (12) months.

4. During the twelve (12) month period where a person is restricted in a position and a line of progression and a vacancy is created, he may bid on the vacancy, if it is an advancement in his current line of progression, following which, the terms of point 2 will apply.

5. After the restriction period in point 2 above has expired, employees may choose to bid out of their line of progression to any other line of progression. Entry to the new line of progression will be through the entry level position.

6. All employees who have bid and received any job in the line of progression will be given credit for the previous experience, and may be expedited through training.

7. Employees may bid on apprentice vacancies as outlined in this Agreement without the restrictions outlined in this Article 9.11.

8. In the event of layoff, Article 10-Layoff will apply. Bumped employees will be excused from the twelve (12) month restriction without loss of accumulated hours.

9.12 Trainee Bid

The Company commits to providing training to prepare employees for vacancies and advancement. The Company will post trainee bids where employees can bid and be selected based on their Plant Seniority and prerequisites.

The Company will make all the necessary arrangements to ensure the employee who is successful in the bid for training, will complete the training.

An employee who accepts and has started the training will be restricted from further training until the initial training is completed. Once a person has completed training they will return to their former position and rate of pay.

When it is determined that a vacancy exists the posting will be filled by the

senior person from the combination of those employees who held the job by bid, or who has been deemed to have held the job by bid or has completed the training.

ARTICLE 10 - LAY-OFF

10.01 Lay-off STATUS DEFINED - *Lay-off status under this Agreement provides an employee with the right to be recalled to work in accordance with Article 9.*

For the purpose of this Agreement, "lay-off" means temporary dispensation with the services of an employee for a period exceeding five (5) working days in any one (1) calendar month.

10.02 Lay-off Notice

(a) Employees laid off because of lack of work, except for breakdowns or reasons outside the control of the Company, shall be given five (5) working days of notice. However, this five (5) day notice of lay-off shall not apply to probationary employees, nor shall it apply to other employees during the first five (5) consecutive regular working days of recall to work on a day-to-day basis. Employees who are given five (5) days of notice of lay-off under this Section, and who are then placed on a day-to-day employment basis which continues without lay-off for five (5) consecutive regular working days shall again become entitled to the five (5) day notice of lay-off, as provided in the first sentence herein.

(b) Employees with one (1) or more years of seniority shall be given ten (10) working days notice of lay-off.

10.03 *A senior employee shall have the right to displace a junior employee provided that:*

(a) The senior employee has held that job by bid or is considered to have held the job by bid.

(b) The senior employee has been displaced from his current Line of

Progression to Base Level/Labour Pool .

Once a senior employee is reduced to the base level/labour pool, he can bump to any position previously held in any line of progression. If it is a 3x position, and he has not held the position in the previous year, Article 9.07 (q) will apply.

While an employee moves down through the line of progression he will receive rate retention at his regular rate of pay for his original position held prior to the reduction until he reaches the base level/labour pool. Rate retention ends once an employee reaches base level/labour pool.

(c) An employee who does not have the seniority to hold a bid job as a result of lay-off may bump into the labour pool, providing he has the seniority to do so.

(d) The procedure for recall to bid jobs shall be in reverse order of the job bumping procedure.

(e) If any employee elects to bypass any job, he shall forfeit his recall rights to any such job.

(f) In the event an employee who has bumped into a former position proves to be unsuitable for the position, he shall revert to his next former position and/or status.

(g) Maintenance department seniority shall determine who bumps out of the maintenance department during a reduction in work. The employee's plant seniority shall determine his bumping rights to any former positions. (Subject to Article 3.04 of the Apprenticeship Agreement).

ARTICLE 11 - LEAVE OF ABSENCE

11.01 *Personal Reasons - An employee will be allowed a thirty (30) day leave of absence without pay for personal reasons, if:*

(a) he requests it from Management in writing;

(b) the leave is for a good reason, and does not interfere with operations, except in emergency situations when leave shall be granted regardless.

(c) In the event that an employee is accused of an offence which requires a court appearance, he shall be entitled to a leave of absence without pay to attend court.

(d) In the event that the employee is incarcerated while awaiting a court appearance, and is subsequently found not guilty, the employee shall be granted a retroactive leave of absence for such period of time.

11.02 *A leave of absence will be extended for additional thirty (30) day periods if there is a good reason, and Management and Union mutually agree. The employee must request the extension in writing before his thirty (30) day leave is up.*

11.03 *(a) All requests for leave of absence, of five (5) days or less, under this Article will be reviewed by Company representatives. The Union will be notified of all leaves granted under this paragraph.*

(b) All requests for leave of absence, of over five (5) days, under this Article will be reviewed by a Company-Union Committee before the request is authorized or denied. This committee shall be composed of up to three (3) Union and three (3) Company representatives.

11.04 ***Leave to Attend Union Business*** - *An employee who has been elected or appointed by the Union to attend Union business shall be granted a leave of absence without pay for this purpose. The union will inform the Company of the names of the delegates. There will be a minimum of three (3) employees, in addition to the local union president, who may be absent from work at any one time for such Union business. Of the three employees, no more than one employee may be absent at any one time from each of the following departments: Electrical, Mechanical, Machine Shop, Heavy Duty Shop, Mill #1, Mill #2, Mill #3, Yard and Threading. The Union will give the Company two (2) weeks notice of such Union business.*

Management shall reply to the Union in writing at least seven (7) days after requested leave is submitted.

11.05 ***Leave for Union Employment** - The Company shall grant an employee a leave of absence for one (1) year to work in an official capacity for the local or international Union. This leave may be extended for one (1) additional year by mutual agreement between the Company and Union. There shall be a limit of one (1) person on such leave at one (1) time. The employee must request the leave in writing and the Union must approve it.*

11.06 ***Failure to Return from Leave** - Any leave of absence will be in writing and no such leave will affect any employee's seniority rights when used for the purpose granted provided he shall return to work at the expiration of such leave. Any employee who fails to report for work upon expiration of his leave of absence or any extension thereof shall be deemed to have voluntarily ceased employment with the Company (except by reasons of force majeure).*

11.07 *(a) The Company shall compensate employees on the Negotiating Committee at their standard hourly rate for time spent in negotiation meetings with the Company during regular day shift hours that they would otherwise have worked.*

1. When meeting with Company for 2 hours or more, payment of a full day's pay.

2. When meeting as a sub committee, payment of a full day's pay.

3. When Company requests member not return to work, payment of a full day's pay.

(b) During negotiations for a new Collective Agreement, the Company will place employees, members of the Negotiating Committee, on the day shift when meeting with Company.

(c) The Union Negotiating Committee shall consist of a maximum of five (5) members of the Bargaining Unit and such Union International

Representatives as required.

- 11.08** *Military Leave to participate in Reserve Force Training or Duty - a maximum of 12 months leave of absence without pay will be granted to employees who are members of the Reserve Force and are selected for extended, full-time service on peacekeeping or other missions. Reservists shall give the Company a minimum of 12 weeks advanced notice.*

ARTICLE 12 - SAFETY AND HEALTH

- 12.01** *The parties hereto recognize the importance of safety provisions in the plant for the welfare of the employees and for the protection of the Company's property. Both parties agree to observe all laws, regulations and rules related to Health and Safety under the Occupational Health and Safety Act (OH&S). The Company and the Union agrees to improve and promote safe working conditions in the plant.*
- 12.02** *A Joint Workplace Health and Safety Committee (JWHSC) shall be composed of up to four (4) Union, one of which shall be the local Union President, and four (4) Company representatives, one of which shall be from the Safety Department. The committee will have Co-chairs, one chosen by the Company and one chosen by the Union, and will alternate chairing monthly meetings. It is agreed that the minutes of every meeting will be approved by both Co-chairs, and shall be made available to each member of the committee, and posted for all employees to read within five (5) working days.*
- 12.03** *The Company will maintain a first aid station for the emergency treatment of accidents during working hours, and a log book of all accidents shall be maintained. Qualified First Aid personnel shall be available on all shifts.*
- 12.04**
- (a) Any employee working in the immediate vicinity of a serious or fatal accident may, at the discretion of the senior supervisor on shift, refrain from working the balance of the shift, without loss of pay.*
 - (b) The senior shift supervisor, in either of the above situations, shall notify*

the Senior Union Representative on shift, of his decision.

- 12.05** *Employees who believe that they are being required to work under conditions which are unsafe or unhealthy beyond the normal hazards inherent in the operation in question shall have the right to have such conditions investigated immediately. No worker will be disciplined for exercising his right to refuse unsafe work. The worker will be offered other work, at his regular job class, until the matter is resolved by the following process. Upon request by an employee to have his work conditions investigated, his work station shall be shut down immediately, until such time that the preliminary investigation is completed. Preliminary investigations shall be conducted by the Foreman responsible for that facility/department and any union officer on shift, with preference given to those working in that facility/department, and their decision shall be binding until final judgment is passed down by the OH&S.*
- 12.06** *Where an employee is employed under the conditions where they might be working alone, and not be able to secure assistance, the employer shall implement a program that is consistent with Alberta Occupational Health and Safety Code.*
- 12.07** *The Company will provide paid education leave to the Health and Safety Committee members.*
- 12.08** *The Joint Safety Committee Co-Chairs, or their designates, shall meet quarterly with the Plant Manager to review reports and recommendations of the Joint Health and Safety Committee, and discuss other matters pertaining to safety, accident prevention and industrial hygiene. For special needs related to safety the Union, or the Company, may request a meeting of the two parties.*
- 12.09** *(a) A JWHSC union member or designate will be present and involved in the investigation when there is a reportable accident, reportable incident or an alleged violation of the Lock-out policy.*
- (b) A JWHSC union member or company representative, will notify the JWHSC union co-chairman or the union president in the event of a*

reportable accident or incident. In event that testing is required under the Substance Abuse Policy, (Post Accident and Reasonable Cause) the Union will be notified.

(c) In the event of a worksite fatality the JWHSC union co-chairman or the union president shall be notified immediately, and provided access to conduct an investigation, subject to the restrictions provided by the applicable laws and regulations.

(d) All accident and incident investigation reports shall be forwarded to the union office within twenty-four (24) working hours.

- 12.10** *(a) Should the Company request a meeting with an employee to discuss his claim with the Workers Compensation Board, the employee will be entitled to be accompanied by a Union representative.*

Employees will be given a copy of a First Aid report at the time it is completed by the first aid attendant.

(b) The Company shall provide the JWHSC union co-chairman access to the following information:

- i) A controlled copy of the MSDS catalogue.*
- ii) Information on new tools and equipment, upon request.*
- iii) A monthly summary of Safety Index statistics, by department.*
- iv) A quarterly summary of injuries, by type and department.*
- v) Health and Safety policies, general safety rules, safe working procedures, including relevant TSE access.*

- 12.11** *Subsequent to an accident, a union representative may accompany WCB or OH&S investigators during the course of their investigation, subject to the approval of the WCB or OH&S.*

- 12.12** *In the event the company intends to dispute an employee's claim for WCB benefits, the company will advise the union of their intent. At the employee's request, the company will provide a written explanation of the reason for the claim dispute.*

- 12.13** *In the event the company intends to dispute an employee's claim for WCB benefits, the company will assist the employee in expediting the STD claim process.*
- 12.14** *The Company will make its best effort to schedule members of the JWHSC on a day shift for the week of the regularly scheduled safety committee meeting.*
- 12.15** *The Company shall inform all contractors of relevant Safety rules and procedures, and shall ensure such regulations and Safety rules are enforced.*

ARTICLE 13 - HANDICAPPED EMPLOYEES

- 13.01** *In the event of employees sustaining injuries at work, or becoming affected by occupational diseases during the course of their employment and becoming physically handicapped, as a result thereof, every effort will be made by the Company to give the handicapped employee such suitable employment as is available.*

ARTICLE 14 - UNION REPRESENTATIVES

- 14.01** *If an authorized Representative of the International Union who is not employed by the Company wishes to speak to Local Union representatives in the plant about a grievance or other official Union business, he shall make arrangements through the Plant Manager. Such arrangements shall not interfere with normal plant operations.*

ARTICLE 15 - ESTABLISHED PRACTICES

- 15.01** *Any rights and privileges enjoyed by the employees prior to the execution of this Agreement shall be continued and no change shall be put into effect unless mutually agreed by the Company and the Union.*

ARTICLE 16 - BULLETIN BOARDS

- 16.01** *The Company agrees to provide the Union with bulletin boards in the plant for the purpose of posting Union notices and official papers. Notices will be*

posted only by officers of the Union and will be in keeping with the spirit and intent of this Agreement.

ARTICLE 17 - COMMITTEEMEN AND STEWARDS

17.01 *The Union shall notify the Company in writing, within one (1) week of their appointment or election, of the names of all Union Officers, Committeemen and Stewards.*

17.02 *If a Union Officer or Committeeman is required to leave his job in connection with his duties under this Agreement, he must obtain permission from his immediate supervisor before doing so. Such permission will not be unreasonably withheld and he shall not suffer loss of pay while so engaged during his working hours.*

17.03 *Union Officers, Stewards and Committeemen shall not suffer loss of pay for authorized time spent during working hours in the performance of their duties as recognized under this Agreement.*

Matters to be dealt with under the provisions of this Agreement shall normally be discussed during working hours.

17.04 *If a Union Officer or Committeeman is assigned to night shift and his duties require his presence on day shift, he shall be transferred to the day shift for the length of time his duties require his presence on the day shift, providing proper notice is given to the Company.*

Alternative employees may be selected by the Union when necessary to meet work requirements or in case of sickness.

17.05 *There shall be a grievance committee selected by the Union. This committee will be so selected that each department will be represented.*

17.06 *The duties of officers and committeemen as referred to in this Agreement shall be deemed to mean carrying out the responsibilities of the committee or committees they are assigned to as designated on the lists of officers and committeemen supplied to the Company by the Union. Only those employees*

included on such lists to the Company will be recognized as spokesmen for the Union having duties under this Agreement.

ARTICLE 18 - HOURS OF WORK

18.01 Definition of Day and Work Day - *A day is a twenty-four (24) hour period beginning with the start of the employee's shift. The basic work day is eight (8) consecutive hours of work in the twenty-four (24) hour period broken only by the established lunch period.*

18.02 Purpose of Defining Work Day and Work Week - *The daily and weekly hours of work outlined in this Article 18 are stated solely for the purpose of calculating overtime and shall, in no way, be interpreted as a guarantee of work or pay per day or per week.*

18.03 Definition of Work Week - *The basic work week is made up of five (5) consecutive working days Monday through Friday.*

18.04 Shift and Work Schedules

1.) The daily hours of work shall be outlined in Appendix (D).

(a) An employee required to change shift shall have eight (8) hours of rest between shifts. In the event an employee is recalled to work before such eight (8) hours elapse, he shall be considered as still working on his previous shift and shall be paid the appropriate rates except on a change from afternoon to day shift when seven and one-half (7-1/2) hours will prevail.

(b) All Shift schedules and hours of work schedules shall be made and posted in all departments no later than Wednesday 2:00 pm. of the preceding week. The Union will be provided with shift schedules prior to them being posted. Employees required to change shifts for the convenience of the Company shall not suffer loss of regular earnings, as a result of such shift changes. The Company will provide available work or pay for the employee(s) affected by such shift changes to make up the amount of regular earnings by the end of the following pay period. Overtime rates as set forth herein shall

be paid for work performed on an employee's scheduled days off.

18.05 *Definition of Shifts*

(a) A shift starting on or after 6:00 a.m., but before 9:00 a.m. is a day shift.

(b) A shift starting on or after 2:00 p.m, but before 5:00 p.m. is an afternoon shift.

(c) A shift starting on or after 10:00 p.m., but before 1:00 a.m. is a night shift.

18.06 *Shift Premiums*

Effective January 1, 1998, shift premiums shall be:

(a) A shift premium of twenty-five cents (\$.25) additional to the standard hourly rate shall be paid each employee for hours worked on afternoon shift.

(b) A shift premium of fifty cents (\$.50) additional to the standard hourly rate shall be paid each employee for hours worked on night shift.

(c) The shift premiums outlined in (a) and (b) above shall be paid during overtime hours at the rates outlined, but shall not be included in the standard hourly rate for computing overtime pay.

18.07 *Lunch Periods*

Employees shall be granted a lunch period in each shift as provided in Appendix (D).

ARTICLE 19 - OVERTIME

19.01 *There shall be no pyramiding of time in the calculation of weekly overtime by including any hours for which daily overtime has already been paid.*

19.02 ***(a) Hours Worked in Excess of Eight (8)***

The Company shall pay an employee two (2) times his regular straight time hourly rate for all hours he is required to work over eight (8) hours a day.

(b) Hours Worked in Excess of Twelve (12)

The Company shall pay an employee three (3) times his regular straight time hourly rate for all hours he is required to work over twelve (12) hours a day.

19.03 Hours Worked on Saturday

The Company shall pay two (2) times the employee's regular straight time hourly rate for the first twelve (12) hours of work, and three (3) times his regular straight time hourly rate thereafter.

19.04 Hours Worked on Sunday

The Company shall pay two (2) times the employee's regular straight time hourly rate for the first twelve (12) hours of work, and three (3) times his regular straight time hourly rate thereafter.

19.05 Exceptions to Daily Overtime

When a employee is permitted by the Company to change from one shift to another at his own request, and a new shift starts within the same twenty-four (24) hour period as his preceding shift, overtime resulting from such shift changes will not be paid as provided in Sections 19.02 and 19.03. The starting time of the new shift will start a new twenty-four (24) hour period for the purpose of determining overtime, but Sections 19.02 and 19.03 shall not apply when an employee whose request for a shift change has been granted reverts to his previous shift schedule.

19.06 (a) Lunch Periods

Regular lunch periods shall start four (4) hours after the start of the employee's shift. Employees shall not be required to work more than five (5) consecutive hours after the starting of the shift without receiving their normal lunch break. Lunch periods shall be uninterrupted. Employees required to work without a

lunch break after a maximum of five (5) consecutive hours from the start of their shift shall be given a twenty (20) minute lunch break and shall be paid one-half (1/2) hour at two (2) times their regular straight time hourly rate.

Employees who are requested to work a 12 hour shift shall be entitled to a 20 minute paid lunch, in lieu of any regularly scheduled, unpaid lunch period.

(b) Overtime Lunches

An employee working overtime for a period in excess of four (4) hours beyond the end of his scheduled shift shall be provided a lunch, if the employee(s) concerned were not notified on the previous work day about the overtime work.

All employees working overtime on weekends shall work an eight (8) hour shift, inclusive of a paid lunch break.

19.07 Lateness and Overtime

(1) Late starting up to six (6) minutes shall not be deductible.

(2) Lateness in excess of six (6) minutes shall be calculated and deductible to the nearest tenth (10th) of an hour, with a minimum deduction of two-tenths (2/10) of an hour.

Approved overtime shall be applied and calculated on the following basis:

(1) Up to and including six (6) minutes shall be disregarded when no further overtime is worked.

(2) Six (6) minutes and over shall be calculated to the nearest tenth (10th) of an hour with a minimum of two-tenths (2/10) of an hour.

NOTE: This section does not provide for lateness or overtime on a continuous basis.

19.08 *Notice of Overtime*

The Company will provide at least one (1) hour of notice of overtime before the end of the shift, except in the case of overtime work resulting from equipment breakdown or from production requirements beyond the control of the Company which occur within the hour prior to the normal shift finishing time.

19.09 *The employee(s) shall have the right to refuse any unscheduled overtime. Notice of scheduled overtime work required on Monday, Tuesday, Wednesday and Thursday shall be given by noon of the previous day.*

Employees may be required to work one Saturday in any calendar month. When overtime is required, notice of such overtime will be posted by noon the preceding Wednesday. All other overtime is voluntary.

Saturdays which form part of a long weekend shall be voluntary.

19.10

(a) Overtime will be distributed as evenly as possible among those employees normally performing the work available. Employees who have refused overtime will be credited as having worked this overtime for even distribution purposes.

(b) Normally performing the work shall be meant to be the specific mill or work area affected.

(c) Effective on ratification of this contract, the agreed upon record of overtime distribution shall commence on January 1st of each calendar year, and shall not exceed a twelve (12) month period.

(d) Overtime worked outside the employees regular department shall not be counted against the employee's entitlement to overtime in their regular department.

(e) Employees on modified work restrictions shall be considered as eligible for overtime distribution, provided that they are regularly performing the

primary tasks associated with that position.

ARTICLE 20 - STATUTORY HOLIDAYS

20.01 *The following shall be recognized as paid holidays under this Agreement subject to Section 20.02:*

<i>New Year's Day</i>	<i>First Monday in August</i>
<i>Family Day</i>	<i>Labour Day</i>
<i>Good Friday</i>	<i>Thanksgiving Day</i>
<i>Victoria Day</i>	<i>Remembrance Day</i>
<i>Canada Day</i>	<i>Christmas Day</i>
<i>Stampede Day</i>	<i>Boxing Day</i>

regardless of the day upon which they are observed or celebrated. If any of the above holidays fall on Saturday or Sunday, the preceding Friday or the following Monday will be considered the holiday.

20.02 *Holiday Pay Allowance*

An employee shall receive a holiday pay allowance of eight (8) hours pay for any of the above-named holidays at his average regular straight time hourly rate for the last complete pay period prior to the holiday, provided that:

- (a) If he is a probationary employee, he has completed thirty (30) consecutive calendar days of employment prior to the holiday, except that if he does complete the thirty (30) day period, he shall receive pay for any holidays which occurred during such period, and*
- (b) he has worked eight (8) hours in the week preceding the holiday, unless he is absent because of vacation, death in the immediate family, illness, jury duty, or within fourteen (14) calendar days prior to the holiday, he commences a leave of absence or is laid off, but*
- (c) an employee may not qualify for any further paid holidays under item (b) above until he returns to work.*

(d) Disciplinary action may be taken in instances where employees fail to work the day before or the day after a plant holiday, except where permission was previously obtained or the employee had a justifiable reason for being absent.

20.03 *Pay for Work on Holiday*

An employee required to work on a holiday named in Section 20.01 shall be paid two (2) times his regular straight time hourly rate for all work performed in addition to any holiday pay allowance under Holiday Pay Allowance.

20.04 *In the event that one or more of the above-named holidays occurs during the employee's vacation, he shall be paid for such holiday(s), and the additional days will be added to his vacation time.*

20.05 *The observance of the above holidays may be transferred by mutual agreement to other days than the date proclaimed or provided above.*

ARTICLE 21 - WAGES

21.01 *(a) The Co-Operative Wage Study (C.W.S.) Manual for job description, classification and wage administration, dated August 1, 1971 (herein referred to as "the Manual") is incorporated into this Agreement as APPENDIX (A), and its provisions shall apply as if set forth in full herein.*

(b) Job classifications shall be as set forth in APPENDIX (C) attached hereto, and forming part of this Agreement.

21.02 *Each employee's job shall be described and classified, and a rate of pay applied to such employee in accordance with the provisions of this Agreement.*

21.03 *Standard Hourly Wage Scale*

(a) The standard hourly wage scale shall be as follows:

Job Class	Jan 1/13	Jan 1/14	Jan 1/15
1	27.19	27.60	28.15
2	27.62	28.03	28.59
3	28.05	28.47	29.04
4	28.48	28.91	29.49
5	28.91	29.34	29.93
6	29.34	29.78	30.38
7	29.77	30.22	30.82
8	30.21	30.66	31.27
9	30.63	31.09	31.71
10	31.07	31.54	32.17
11	31.49	30.96	32.60
12	31.93	32.41	33.06
13	32.35	32.84	33.50
14	32.78	33.27	33.94
15	33.21	33.71	34.38
16	33.64	34.14	34.82
17	34.07	34.58	35.27
18	34.49	35.01	35.71
18*	35.17	35.70	36.41
19	34.93	35.45	36.16
20	35.36	35.89	36.61
20*	36.06	36.60	37.33
21	35.78	36.32	37.05
22*	36.94	37.49	38.24
23	36.64	37.19	37.93
23*	37.38	37.94	38.70
24	37.09	37.65	38.40
24*	37.82	38.39	39.16
25*	38.26	38.83	39.61
26*	38.70	39.28	40.07
27	38.37	38.95	39.73
28*	39.57	40.16	40.96
29** <i>Journeyman</i>	40.00	40.60	41.41

** Journeymen*

(b) All employees with a start date after the signing date of this Collective Agreement, that start at Job Class 4 or less, shall have a two dollar (\$2.00) reduction from their rate of pay during the probationary period. In the event that probationary employees are promoted to a job that is at a Job Class higher than Job Class 4, such employees shall be paid the rate for the job they are doing with no reductions. This article will not apply to tradespersons.

21.04 *Effective on the dates specified in Section 21.03, all employees shall have their rates of pay adjusted as follows:*

(a) If the employee is not receiving an out-of-line differential prior to the dates specified in Section 21.03, the rate of pay of such employee shall be adjusted to conform to the standard hourly rate for that employee's job, as provided in Section 21.03.

(b) If the employee is receiving an out-of-line differential prior to the dates specified in Section 21.03, the rate of pay of such employee shall be increased by the amount by which the rate for Job Class I has been increased, as provided in Section 21.03 and the following shall govern:

(1) If the employee's new rate resulting from such increase is greater than the standard hourly rate for the job as provided in Section 21.03, the amount by which such employee's new rate is greater than the rate provided in Section 21.03 shall become such employee's new out-of-line differential (which shall replace the former out-of-line differential) and shall apply in accordance with the provisions of this Agreement.

(2) If the employee's new rate resulting from such increase is equal to or less than the standard hourly rate for the job, as provided in Section 21.03, the rate of pay of such employee shall be adjusted to conform to the standard hourly rate for the job, as provided in Section 21.03, and the former out-of-line differential shall be terminated.

21.05 *As of the date the Standard Hourly Wage Scale becomes effective, the*

standard hourly rate for each job class shall be the standard hourly rate for all jobs classified within such job class and shall so continue for the duration of the Standard Hourly Wage Scale and shall be applied to any employee in accordance with the provisions of this Agreement.

21.06 *Each standard hourly rate established under Section 21.03 shall be: The established rate of pay for all hours paid for on a non-incentive job; and the established hourly base rate and minimum guaranteed rate of pay under any incentive applied to the job in accordance with the provisions of this Article.*

21.07 *Except as otherwise provided by this Agree-ment, the established rate of pay for each production or maintenance job, other than a trade or craft or apprentice job, shall apply to any employee during such time as the employee is required to perform such job.*

21.08 *Except as otherwise provided by this Agree-ment, the established rate of pay for a trade or craft or apprentice job shall apply to any employee during the time such employee is assigned to the respective rate classifica-tions in accordance with the provisions of this Agreement.*

21.09 ***Out of Line Differentials***

The Company shall furnish to the Union a list agr-eed to by the Company and the Union of employees who are to be paid “out-of-line differentials”. Such list shall contain the following information:

(a) Name of incumbent to whom such “out-of-line differential” is to be paid.

(b) Job title of job on which out-of-line differential is to be paid.

(c) Job classification of such job.

(d) Standard hourly rate of such jobs.

(e) Amount of out-of-line differential.

(f) Date such out-of-line differential became effective.

- 21.10** *Except as such out-of-line differential may be changed by the means hereinafter provided, any employee included in the list referred to in Section 21.09 shall continue to be paid such out-of-line differential during such time as the employee continues to occupy the job for which the differential was established.*
- 21.11** *If an employee with an out-of-line differential is transferred or assigned to a job having a higher standard hourly rate, then the differential shall be reduced by the amount of the increase in the standard hourly rate.*
- 21.12** *If, as a result of lay-off and the exercise of seniority rights, an employee with an out-of-line differential is moved to a job having a lower standard hourly rate, then the out-of-line differential shall be cancelled.*
- 21.13** *If such employee referred to in Sections 21.11 and 21.12 shall be returned to the job for which the out-of-line differential was established, the out-of-line differential shall be reinstated, except as it may have been reduced or eliminated by other means.*
- 21.14** *When an employee would, in accordance with the terms of this Agreement, be entitled to receive his regular rate, he shall also receive any out-of-line differential to which he is entitled.*
- 21.15** *In addition to the means herein provided, increases in the increment between job classes shall be used to reduce or eliminate out-of-line differentials.*
- 21.16** *Except for the application of the out-of-line differentials as called for herein, the terms of this Agreement governing transfers shall apply.*
- 21.17** ***Temporary Transfer*** - *An employee who is temporarily transferred from his regular job shall be paid the standard hourly rate of the job to which he has been transferred, provided such rate is not less than that of his regular job. If the rate of the job to which he is temporarily transferred, but not as a result of a lay-off, is less than the rate of his regular job, he shall be paid the rate of his regular job during the period of such temporary transfer.*

21.18 Trade or Craft and Assigned Maintenance Convention - In addition to the provisions of the Manual for describing and classifying trade or craft and assigned maintenance jobs the following shall apply:

(a) The description and Classification shall be carried out in accordance with the Manual.

(b) The job classification of trade or craft jobs, having been classified as in Paragraph (a), above, shall be increased by two job classes and the two job classes shall be incorporated into the total classification of the job.

(c) The job classification of assigned main-tenance jobs, having been classified at job class eleven or higher as in Paragraph (a), above, shall be incorporated into the total classification of the job.

(d) Where a change in an existing job requires a new description and classification for a job on which this convention has already been applied, such job shall be reclassified in the same manner as that followed prior to the application of this convention and the provisions of Paragraphs (a), (b) and (c), above, shall apply.

21.19 Incentives - Should the Company desire to install incentives to cover any jobs, the following shall govern:

(a) The standard hourly rates for the respective jobs shall be the base rates and minimum hourly guaran-teed rates for such incentives.

(b) The Company shall first discuss with and explain to the Union the development of any incentive plan, and reach mutual agreement with the Union regarding such incentive plan before such incentive plan is installed.

21.20 General - Any mathematical or clerical errors made in the preparation, establishment or application of job descrip-tions, classifica-tions or standard hourly rates shall be corrected to conform to the provisions of this Agreement.

21.21 Except as otherwise provided, no basis shall exist for an employee covered

by this Agreement to allege that a wage rate inequity exists.

21.22 ***Leave of Absence for Union C.W.S. Committee** - The Company agrees to grant leave of absence from their regular work to three employees who shall be selected by the Union to act on its C.W.S. Committee. Employees so selected shall:*

(a) Accumulate any seniority to which they normally would be entitled;

(b) Receive their regular rate of pay from the Company, as based upon a normal work week; and

(c) Return to their regular employment when their work on the C.W.S. Committee is completed.

21.23 ***Pay Days** - Employees shall be paid on Company time every second Friday. Employees on afternoon shift shall be paid on the preceding scheduled work day.*

Employees will be paid on the day preceding when the regular pay day falls on a statutory holiday.

The regular pay day shall be extended by twenty-four (24) hours, if in the event of a mechanical breakdown, the pay cheques are unavailable on the regularly scheduled pay day.

(a) This article may be amended during the term of this Agreement, if mutually agreed between the Company and the Union, to allow for a different regular pay day and/or pay method, such as a direct deposit system.

21.24 ***Reporting Pay***

(1) In cases where an employee is not notified of an emergency break-down before leaving home, and said employee reports for his regular shift, he will receive a minimum of four (4) hours straight time pay, and shall be required to perform any work which may be assigned.

(2) To receive reporting pay as in 21.24 (1), employees must have reported current addresses and telephone numbers to the Company.

(3) After the shift has started, Section 21.24 (1) shall not apply in cases where a major breakdown occurs as a result of fire, flood, or frost because of failure of a utility company to deliver gas or electric power, due to a breakdown outside of the Company's premises. Under this circumstance an employee may, at the discretion of the Company, be dismissed for the day and paid for the actual time worked or for four (4) hours pay, whichever is the greater, but the employee must accept assigned work.

21.25 ***Call-out Pay** - An employee who has left the premises after completion of his scheduled shift and who is recalled for work with less than eight (8) hours of notice shall be paid two (2) times his regular straight-time hourly rate, for all hours worked on such callout up to the starting time of his scheduled shift but, in any event, for not less than two (2) hours at double his regular straight-time hourly rate. Notwithstanding the foregoing however, if any employee receives eight (8) hours of notice in advance of the time that he is required to report to work, or seven and one-half (7-1/2) hours in the case of a change from afternoon to dayshift, then the starting time of his new work period will start a new twenty-four (24) hour period for the purpose of determining overtime.*

21.26 ***Pay for Jury Service** - The Company shall pay an employee who is required for jury service or who is subpoenaed as a witness, for each day of service, the difference between his average straight-time hourly rate for the number of hours he normally works on his regular shift, and the payment he receives for jury service. The employee will present proof of service and the amount of pay received.*

21.27 ***Pay on Day of Injury** - An employee hurt in an industrial accident shall be paid for the time lost on the day he was injured at his regular daily earnings including any overtime premium and applicable shift differential, but the employee must return to work unless directed otherwise by the doctor. The Company will provide necessary transportation for injured workmen on day of injury. The Company shall not be responsible for the payment of time or transportation compensated for by the Worker's Compensation Board.*

21.28 Bereavement Pay

(a) In the case of a death in the immediate family of an employee, the Company shall grant three (3) days leave of absence with pay. "Immediate family" shall be meant to include mother, father, mother-in-law, father-in-law, brother, sister, brother-in law, sister-in-law, wife, husband, children, grandchildren, grand-parents and grandparents of spouse. Any such leave of absence must be arranged with the employee's foreman, if possible, or another Company representative.

This provision shall apply if the employee attends the funeral, or is required to take an active part in the estate arrangements of the deceased.

(b) All requests for extended leaves of absence under this article, or a grievance under this article will be reviewed by a Company-Union Committee. This Committee shall be composed of up to three (3) Union and three (3) Company representatives.

(c) Probationary employees who have not completed thirty (30) consecutive days of employment prior to their commencement of the bereave-ment leave shall be eligible for bereavement pay upon their completion of thirty (30) consecutive days of employment.

21.29 Elimination of Bargaining Unit Jobs

Should the Company declare that it has eliminated any job listed in Appendix (C), Schedule of Job Classifications, or eliminate any job meant to be included in such appendix, the Company shall inform the Union which job is to be eliminated and any employee who is currently in such job classification shall:

1. Revert to his former position and status as defined under Article 10.03.

2. Maintain the rate of pay of the eliminated job classification for a period of one (1) year, unless the rate of pay of his former position and status is higher, then no rate retention shall apply.

3. *Should an employee successfully bid on another job classification while on rate retention, then such rate retention shall be cancelled.*

4. *An employee who is receiving rate retention but who is then bumped due to lay-off shall lose such rate retention. However, when such employee is returned to the job classification on which he was receiving rate retention, the rate retention shall be reinstated.*

ARTICLE 22 - VACATIONS

22.01 ***Vacation Year** - Each current vacation year will be defined as the period from May 1 of the previous year to April 30 of the current year for calculation of vacation pay and length of vacation.*

(a) For the purpose of computing vacation, seniority shall mean the total period of service since the employee's seniority date, excluding periods of time during which the employee does not return to work from lay-off, after being notified to do so as per Article 9.04.

(b) Employees on a Prudential Steel ULC related Workers' Compensation claim, or Prudential weekly indemnity, at time of recall above, shall continue to accumulate vacation seniority until such time as they are declared fit to return to work.

22.02 ***Length of Vacation***

(a) Employees who have less than one (1) year of seniority as at May 1 shall be entitled to one (1) day of vacation for each month of seniority, to a maximum of ten (10) days.

(b) Employees who have one (1) but less than two (2) years of seniority as at May 1 shall be entitled to two (2) weeks vacation.

(c) Employees who have two (2) years but less than eight (8) years of seniority as at May 1 shall be entitled to three (3) weeks vacation.

- (d) Employees who have eight (8) years but less than twelve (12) years of seniority as at May 1 shall be entitled to four (4) weeks vacation.*
- (e) Employees who have twelve (12) years but less than twenty-five (25) years of seniority as at May 1 shall be entitled to five (5) weeks vacation.*

- (f) Employees who have twenty-five (25) or more years of seniority as at May 1 shall be entitled to six (6) weeks vacation.*

22.03 *Vacation Pay*

NOTE: W.C.B. weekly indemnity benefits and not pension awards shall be considered in calculating vacation pay.

(a) Employees with less than one (1) year of seniority as at May 1 shall be entitled to four percent (4%) of all monies received from the Company, Workers Compensation Board benefits and the Prudential Steel weekly indemnity benefits while in the employ of the Company.

(b) Employees who have one (1) year but less than two (2) years of seniority as at May 1 shall be entitled to vacation pay of:

(1) Employees with 1,900 or more credited hours shall be entitled to eighty (80) times the employee’s average hourly rate during the vacation year, or four percent (4%) of gross pay, whichever is greater.

OR

(2) Employees with less than 1,900 credited hours shall be entitled to four percent (4%) of all monies received from the Company, Workers Compensation Board benefits and the Prudential Steel weekly indemnity benefits while in the employ of the Company.

(c) Employees who have two (2) but less than eight (8) years of seniority as at May 1 shall be entitled to vacation pay of:

(1) Employees with 1,900 or more credited hours shall be entitled to one hundred and twenty (120) times the employee’s average hourly rate during the vacation year or seven percent (7%) of gross pay, whichever is greater.

OR

(2) Employees with less than 1,900 credited hours shall be entitled to seven percent (7%) of all monies received from the Company, Workers Compensation Board benefits and the Prudential Steel weekly indemnity benefits while in the employ of the Company.

(d) Employees who have eight (8) years but less than twelve (12) years of seniority as at May 1 shall be entitled to vacation pay of:

(1) Employees with 1,900 or more credited hours shall be entitled to one hundred and sixty (160) times the employee's average hourly rate during the vacation year, or nine percent (9%) of gross pay, whichever is greater.

OR

(2) Employees with less than 1,900 credited hours shall be entitled to nine percent (9%) of all monies received from the Company, Workers Compensation Board benefits and the Prudential Steel weekly indemnity benefits while in the employ of the Company.

(e) Employees who have twelve (12) but less than twenty-five (25) years or more years of seniority as at May 1 shall be entitled to vacation pay of:

(1) Employees with 1,900 or more credited hours shall be entitled to two hundred (200) times the employee's average hourly rate during the vacation year, or eleven percent (11%) of gross pay, whichever is greater.

OR

(2) Employees with less than 1,900 credited hours shall be entitled to eleven percent (11%) of all monies received from the Company, Workers Compensation Board benefits and the Prudential Steel weekly indemnity benefits while in the employ of the Company.

(f) Employees who have twenty-five (25) or more years of seniority as at May 1 shall be entitled to vacation pay of:

(1) Employees with 1900 or more credited hours shall be entitled to two hundred and forty(240) times the employee's average hourly rate during the vacation year, or thirteen per cent (13%) of gross pay, whichever is greater.

OR

(2) Employees with less than 1,900 credited hours shall be entitled to

thirteen per cent (13%) of all monies received from the Company. Workers' Compensation Board benefits and Prudential Steel weekly indemnity benefits, while in the employ of the Company.

(g) For the purpose of calculating vacation pay, "credited hours" shall be meant to include:

(1) Hours for which wages are received from the Company including vacation hours and statutory holidays.

(2) Hours the employee would normally have received while receiving weekly indemnity benefits from the Workers' Compensation Board, or the Company's Insurance Welfare Program, while in the employ of the Company.

(3) Hours the employee would normally have received while on temporary Union business (not Union employment).

22.04 *Estimated vacation pay will be made two (2) weeks prior to start of a vacation and may be taken in a minimum of one (1) week periods upon written request from the employee. Request for the above must be received by the payroll department three (3) weeks prior to start of a vacation.*

22.05 *As the vacation plan was introduced to provide an opportunity for rest and recreation, no payment will be made in lieu of vacation, except as provided for at termination of employment. Vacations cannot be accumulated from one year to another.*

22.06 *Should an employee's service be terminated at any time for any reason whatsoever, he will be entitled to payment for vacation due him, as provided in 22.03.*

22.07 ***Vacation Schedules***

(a) The Company, may at its discretion, institute a system of staggered vacations in any year, and in such event, the employees will be given sixty (60) days notice of such decision. If staggered vacations are instituted, all

employees who are entitled to vacations at May 1, will if at all possible, be given their vacation during the summer months. Preference for vacation shall be in accordance with seniority subject to article 22.07 (e) below.

(b) If the Company decides to close the Plant for three (3) consecutive weeks during the months of July or August, the Company shall post the shutdown date by April 20, on the Shop Bulletin Board.

Preference for any work available during this period shall be given, in order of seniority, to those who normally perform such work, except for work available in the job classification of Material Handler or Sweeper, which shall be offered to all employees, based on plant seniority, but that the rate of pay shall be the rate of pay of the work performed.

(c) Employees eligible for a fourth week of vacation, shall be scheduled giving senior employees preference.

(d) Employees entitled to more than three (3) weeks vacation may be scheduled for:

(1) Three (3) weeks during the months of June 1 to November 30, inclusive, and the remaining vacation between December 1 and May 31 of the vacation year; or

(2) Such employees who desire more than three (3) weeks vacation in one (1) unbroken period must make such request sixty (60) days prior to commencement of the employee's vacation. The granting of such requests will be subject to production requirements and preference shall be in accordance with seniority.

22.07 *(e) (1) All employees requesting to take vacation between June 1 and November 30, of the vacation year shall advise their foreman, in writing on the vacation request form, of their vacation preference for this period by May 1 of that vacation year. Preference for granting vacation requests received by May 1 shall be granted in accordance with seniority and the notification of approvals for such requests shall be posted on the plant bulletin boards by May 7 of that vacation year.*

(2) All employees requesting to take vacation between December 1 and May 31 of the vacation year shall advise their foreman, in writing on the vacation request form, of their vacation preference for this period by November 1 of that vacation year. Preference for granting vacation requests received by November 1 shall be granted in accordance with seniority and the notification of approvals for such requests shall be posted on the plant bulletin boards by November 7 of that vacation year.

(3) All vacation requests received after May 1, for a vacation requested during the period from June 1 until November 30, of the vacation year, shall receive preference in the order in which they were received, however such requests shall not receive preference over vacation granted under article 22.07 (e) (1) above.

(4) All vacation requests received after November 1, for a vacation requested during the period from December 1 until May 31, of the vacation year, shall receive preference in the order in which they were received, however such requests shall not receive preference over vacation granted under article 22.07 (e) (2) above.

22.08 Christmas Shutdown

If the Company decides to close the plant for up to five (5) working days, not including statutory holidays, during the Christmas holiday season, the Company shall post thirty (30) days notice on the Shop Bulletin Board announcing the dates on which such shutdown shall be. Preference for any work available during this period shall be given, in order of seniority, to those who normally perform such work, except for work available in the job classification of Material Handler or Sweeper, which shall be offered to all employees, based on plant seniority, but that the rate of pay shall be the rate of pay of the work performed.

ARTICLE 23 - INSURANCE BENEFIT PROGRAM

23.01 Benefits

The Insurance Benefit Program as described in Appendix (E) will continue

during the term of this agreement.

23.02 Pension Plan

The present Pension Plan, described in Appendix (i), will be continued during the term of this Agreement.

ARTICLE 24 - APPENDICES

24.01 *Attached hereto and forming part of this Agreement are the following appendices:*

Appendix (A) - Co-operative Wage Study (C.W.S.) Manual for Job Description, Classification and Wage Administration dated January 1, 1971.

Appendix (B) - Learner Period Classification Analysis.

Appendix (C) - Schedule of Classifications.

Appendix (D) - Hours of Work Schedules.

Appendix (E) - Insurance Benefit Program.

Appendix (F) - Tradesmen's Tools.

Appendix (G) - Protective Clothing.

Appendix (H) - Lockers.

Appendix (I) - Pension Plan.

Appendix (J) - Lines of Progression.

ARTICLE 25 - COPIES OF AGREEMENT

25.01 *Copies of this Agreement are to be made available to all employees in the Bar-gai-ning Unit. Union officers and stewards will distribute copies of the Agreement in their respective departments. All costs to be shared equally between the Company and the Union.*

25.02 Letters of Understanding and Agreement

(a) Form part of Collective Agreement:

The Company and the Union agree that any and all Letters of Understanding and Memorandums of Agreement made between the parties, shall be considered as part of the Collective Agreement.

(b) Copies to Union:

The Company agrees to supply the Union with signed copies of all Letters of Agreement, Memorandums of Agreement and Appendices, which form part of the current Collective Agreement.

(c) Renewal:

All Agreements, Letters of Understanding or Memorandums of Agreement issued prior to the signing of this Collective Agreement, and not renewed, shall become null and void after signing of this Collective Agreement.

ARTICLE 26 – GENERAL

26.01 *All reference to the male gender in this agreement shall be read as applying to the female gender where the context would apply.*

26.02 *The parties agree to establish a Labour Management Committee. This Committee shall consist of a minimum of two (2) Company Representatives and two (2) members from the Union. They shall meet every 2 months or monthly as requested by either party to discuss issues as they arise. The Committee will exchange an agenda one week prior to a scheduled meeting.*


Discussions may include matters relating to the workplace and the administration of the agreement, but will exclude Grievances under (Article 6), and topics to be dealt by the Joint Workplace Health and Safety Committee (JWHSC) (Article 12).

ARTICLE 27 - DURATION OF AGREEMENT

- 27.01** *This Agreement shall be effective from January 1, 2013 to and including December 31, 2015 and thereafter from year to year, unless written notice of intent to terminate and/or amend the Agreement at the expiration of the above period is given by either party during the period beginning on October 1, and ending December 1 in any year after 2014.*
- 27.02** *Within thirty (30) days after receipt of any notice given pursuant to this Article by either party, the parties to this Agreement shall commence negotiations. During the period of negotiations, this Agreement shall continue in full force and effect.*

IN WITNESS WHEREOF the parties hereto have executed this Agreement the
3rd day of June, 2013.

PRUDENTIAL STEEL ULC.
LOCAL 7226



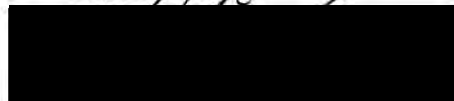
Jorge Mitre



Mike Reid



Dave Eldridge



Geoff Sawka



Andrew Pelley



Ross Pollitt

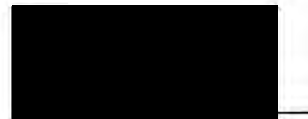


Christena Laitinen

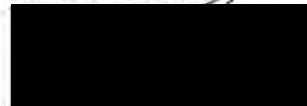


J. Brian Babcock

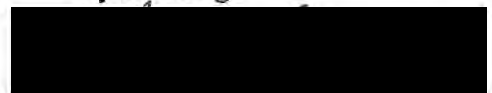
UNITED STEEL-WORKERS



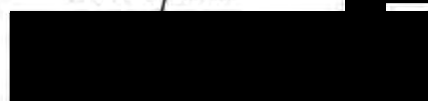
Keith Turcotte



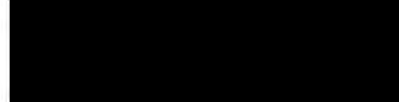
Wylie Craig



Dave Martin



Henry Benz



Craig Pelley



Tracy Moore



Gord McIntyre

APPENDIX(A)

Co-operative Wage Study (C.W.S.) Manual for Job Description, Classification and Wage Administration dated August 1, 1971.

APPENDIX (B)

LEARNER PERIOD CLASSIFICATION ANALYSIS

Schedule of Apprenticeship Training with
Convention Additive of 2.0

6 Month Training Periods	1st	2nd	3rd	4th	5th	6th	7th8 th	Journey Man	
TRADE TITLES	APPRENTICE JOB CLASSES								
Electrician	8	9	11	13	14	16	18	19	23
Heavy Duty Mechanic	8	9	11	13	14	16	18	19	23
Machinist	8	9	11	13	14	16	18	19	22
Millwright	8	9	11	13	14	16	18	19	22
Welder - Maintenance	8	9	11	13	14	16			22
Welder - Fabrication	8	9	11	13	14	16			20

A P P E N D I X (C)

SCHEDULE OF JOB CLASSIFICATIONS

<i>JOB CLASS</i>	<i>JOB TITLE</i>
4	<i>Material Handler</i>
5	<i>Drift Operator</i>
6	<i>Tally Person</i>
6	<i>Bander Operator</i>
7	<i>Scale Operator – O.C.G.</i>
7	<i>Fin Grinder</i>
8	<i>End Cropper Operator</i>
8	<i>Beveller Operator</i>
8	<i>Drift/Hydro</i>
8	<i>Hydro Operator</i>
8	<i>Swedge/Phosphate Operator</i>
9	<i>Overhead Crane Operator</i>
9	<i>Overhead Crane Forklift Operator O.C.G.</i>
9	<i>Saw Sharpener Operator</i>
9	<i>Auxiliary Saw Operator</i>
9	<i>Flying Cutoff Operator</i>
9	<i>Beveller - O.C.G.</i>
9	<i>Bandsaw Operator</i>
10	<i>Bucking Machine Operator</i>
10	<i>Thread End Inspector</i>
10	<i>Uncoiler/Re-Coiler Operator</i>
10	<i>Yard Pipe Inspector</i>
11	<i>Yard Machine Operator</i>
11	<i>Pipe Inspector</i>
11	<i>Coil Machine Operator</i>
11	<i>Coil Crane Operator</i>
12	<i>Upsetter Operator</i>
12	<i>Uncoiler Accumulator Operator</i>
12	<i>Threading Machine Operator</i>
14	<i>Laboratory Operator</i>
14	<i>Yard Group Leader</i>

JOB CLASS	JOB TITLE
14	<i>Threading Line Group Leader</i>
14	<i>PremiumThread Machine Operator</i>
14	<i>Slitter/Changeover Operator</i>
15	<i>Ultrasonic Inspector – Level 1</i>
16	<i>Lab Group Leader</i>
16	<i>Premium Threader Group Leader</i>
17	<i>Building Maintenance Person</i>
17	<i>Ultrasonic Inspector – Level 2</i>
18	<i>Changeover Person</i>
18	<i>Shift Leader Yard</i>
19	<i>Inspection & Ultrasonic Group Leader</i>
20	<i>Welder Fabrication</i>
20	<i>Shift Leader Premium Thread</i>
20	<i>Inventory Control Shift Leader</i>
20	<i>Shift Leader – Slitter</i>
21	<i>Mill Operator</i>
22	<i>Fabrication Group Leader</i>
22	<i>Millwright</i>
22	<i>Machinist</i>
22	<i>Maintenance Welder</i>
23	<i>Shift Leader Inspection</i>
23	<i>Heavy Duty Mechanic</i>
23	<i>Electrician</i>
23	<i>Mill Line Group Leader</i>
24	<i>Machinist Group Leader</i>
24	<i>Tooling Shift Leader</i>
25	<i>Electrical Group Leader</i>
25	<i>Heavy Duty Mechanic Group Leader</i>
26	<i>Senior Heavy Duty Mechanic Group Leader</i>
27	<i>Shift Leader Mill Line</i>
28	<i>Machinist Shift Leader</i>
28	<i>Millwright Shift Leader</i>
29	<i>Shift Leader Mechanic</i>
29	<i>Electrical Shift Leader</i>

APPENDIX (D)
HOURS OF WORK SCHEDULE
D1 - One Shift Operation

<u>SCHEDULE NO.</u>	<u>REGULAR TIME</u>			<u>LUNCH</u>			<u>REGULAR TIME</u>		
1A	6:00 a.m.	-	10:00 a.m.	10:00 a.m.	-	10:30 a.m.	10:30 a.m.	-	2:30 p.m.
1B	6:00 a.m.	-	10:30 a.m.	10:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	2:30 p.m.
1C	6:00 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	2:30 p.m.
1D	6:30 a.m.	-	10:30 a.m.	10:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	3:00 p.m.
1E	6:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	3:00 p.m.
1F	6:30 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	3:00 p.m.
1G	7:00 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	3:30 p.m.
1H	7:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	3:30 p.m.
1I	7:00 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	3:30 p.m.
1J	7:30 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	4:00 p.m.
1K	7:30 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	4:00 p.m.
1L	7:30 a.m.	-	12:30 p.m.	12:30 p.m.	-	1:00 p.m.	1:00 p.m.	-	4:00 p.m.
1M	8:00 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	4:30 p.m.
1N	8:00 a.m.	-	12:30 p.m.	12:30 p.m.	-	1:00 p.m.	1:00 p.m.	-	4:30 p.m.
1O	8:00 a.m.	-	1:00 p.m.	1:00 p.m.	-	1:30 p.m.	1:30 p.m.	-	4:30 p.m.

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D2 - Two Shift Operation

SCHEDULE NO.	REGULAR TIME			LUNCH			REGULAR TIME			
2A	6:00 a.m.	-	10:00 a.m.	10:00 a.m.	-	10:30 a.m.	10:30 a.m.	-	2:30 p.m.	
	2:30 p.m.	-	6:30 p.m.	6:30 p.m.	-	6:50 p.m.	6:50 p.m.	-	10:30 p.m.	PL
2B	6:00 a.m.	-	10:30 a.m.	10:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	2:30 p.m.	
	2:30 p.m.	-	7:00 p.m.	7:00 p.m.	-	7:20 p.m.	7:20 p.m.	-	10:30 p.m.	PL
2C	6:00 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	2:30 p.m.	
	2:30 p.m.	-	7:30 p.m.	7:30 p.m.	-	7:50 p.m.	7:50 p.m.	-	10:30 p.m.	PL
2D	6:30 a.m.	-	10:30 a.m.	10:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	3:00 p.m.	
	3:00 p.m.	-	7:00 p.m.	7:00 p.m.	-	7:20 p.m.	7:20 p.m.	-	11:00 p.m.	PL
2E	6:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	3:00 p.m.	
	3:00 p.m.	-	7:30 p.m.	7:30 p.m.	-	7:50 p.m.	7:50 p.m.	-	11:00 p.m.	PL
2F	6:30 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	3:00 p.m.	
	3:00 p.m.	-	8:00 p.m.	8:00 p.m.	-	8:20 p.m.	8:20 p.m.	-	11:00 p.m.	PL
2G	7:00 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	3:30 p.m.	
	3:30 p.m.	-	7:30 p.m.	7:30 p.m.	-	7:50 p.m.	7:50 p.m.	-	11:30 p.m.	PL
2H	7:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	3:30 p.m.	
	3:30 p.m.	-	8:00 p.m.	8:00 p.m.	-	8:20 p.m.	8:20 p.m.	-	11:30 p.m.	PL
2I	7:00 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	3:30 p.m.	
	3:30 p.m.	-	8:30 p.m.	8:30 p.m.	-	8:50 p.m.	8:50 p.m.	-	11:30 p.m.	PL
2J	7:30 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	4:00 p.m.	
	4:00 p.m.	-	8:00 p.m.	8:00 p.m.	-	8:20 p.m.	8:20 p.m.	-	MIDNIGHT	PL
2K	7:30 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	4:00 p.m.	
	4:00 p.m.	-	8:30 p.m.	8:30 p.m.	-	8:50 p.m.	8:50 p.m.	-	MIDNIGHT	PL
2L	7:30 a.m.	-	12:30 p.m.	12:30 p.m.	-	1:00 p.m.	1:00 p.m.	-	4:00 p.m.	
	4:00 p.m.	-	9:00 p.m.	9:00 p.m.	-	9:20 p.m.	9:20 p.m.	-	MIDNIGHT	PL
2M	8:00 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	4:30 p.m.	
	4:30 p.m.	-	8:30 p.m.	8:30 p.m.	-	8:50 p.m.	8:50 p.m.	-	0:30 a.m.	PL
2N	8:00 a.m.	-	12:30 p.m.	12:30 p.m.	-	1:00 p.m.	1:00 p.m.	-	4:30 p.m.	
	4:30 p.m.	-	9:00 p.m.	9:00 p.m.	-	9:20 p.m.	9:20 p.m.	-	9:30 a.m.	PL
2O	8:00 a.m.	-	1:00 p.m.	1:00 p.m.	-	1:30 p.m.	1:30 p.m.	-	4:30 p.m.	
	4:30 p.m.	-	9:30 p.m.	9:30 p.m.	-	9:50 p.m.	9:50 p.m.	-	0:30 a.m.	PL

PL (Paid Lunch

D3 - Two Shift Operation with a Partial Crew on Night Shift

<u>SCHEDULE NO.</u>	<u>REGULAR TIME</u>			<u>LUNCH</u>			<u>REGULAR TIME</u>			
3A	6:00 a.m.	-	10:00 a.m.	10:00 a.m.	-	10:30 a.m.	10:30 a.m.	-	2:30 p.m.	
	2:30 p.m.	-	6:30 p.m.	6:30 p.m.	-	6:50 p.m.	6:50 p.m.	-	10:30 p.m.	PL
	10:30 p.m.	-	2:30 a.m.	2:30 a.m.	-	2:50 a.m.	2:50 a.m.	-	6:30 a.m.	PL
3B	6:00 a.m.	-	10:30 a.m.	10:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	2:30 p.m.	
	2:30 p.m.	-	7:00 p.m.	7:00 p.m.	-	7:20 p.m.	7:20 p.m.	-	10:30 p.m.	PL
	10:30 p.m.	-	3:00 a.m.	3:00 a.m.	-	3:20 a.m.	3:20 a.m.	-	6:30 a.m.	PL
3C	6:00 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	2:30 p.m.	
	2:30 p.m.	-	7:30 p.m.	7:30 p.m.	-	7:50 p.m.	7:50 p.m.	-	10:30 p.m.	PL
	10:30 p.m.	-	3:30 a.m.	3:30 a.m.	-	3:50 a.m.	3:50 a.m.	-	6:30 a.m.	PL
3D	6:30 a.m.	-	10:30 a.m.	10:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	3:00 p.m.	
	3:00 p.m.	-	7:00 p.m.	7:00 p.m.	-	7:20 p.m.	7:20 p.m.	-	11:00 p.m.	PL
	11:00 p.m.	-	3:00 a.m.	3:00 a.m.	-	3:20 a.m.	3:20 a.m.	-	7:00 a.m.	PL
3E	6:30 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	3:00 p.m.	
	3:00 p.m.	-	7:30 p.m.	7:30 p.m.	-	7:50 p.m.	7:50 p.m.	-	11:00 p.m.	PL
	11:00 p.m.	-	3:30 a.m.	3:30 a.m.	-	3:50 a.m.	3:50 a.m.	-	7:00 a.m.	PL
3F	6:30 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	3:00 p.m.	
	3:00 p.m.	-	8:00 p.m.	8:00 p.m.	-	8:20 p.m.	8:20 p.m.	-	11:00 p.m.	PL
	11:00 p.m.	-	4:00 a.m.	4:00 a.m.	-	4:20 a.m.	4:20 a.m.	-	7:00 a.m.	PL
3G	7:00 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	3:30 p.m.	
	3:30 p.m.	-	7:30 p.m.	7:30 p.m.	-	7:50 p.m.	7:50 p.m.	-	11:30 p.m.	PL
	11:30 p.m.	-	3:30 a.m.	3:30 a.m.	-	3:50 a.m.	3:50 a.m.	-	7:30 a.m.	PL
3H	7:00 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	3:30 p.m.	
	3:30 p.m.	-	8:00 p.m.	8:00 p.m.	-	8:20 p.m.	8:20 p.m.	-	11:30 p.m.	PL
	11:30 p.m.	-	4:00 a.m.	4:00 a.m.	-	4:20 a.m.	4:20 a.m.	-	7:30 a.m.	PL
3I	7:00 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	3:30 p.m.	
	3:30 p.m.	-	8:30 p.m.	8:30 p.m.	-	8:50 p.m.	8:50 p.m.	-	11:30 p.m.	PL
	11:30 p.m.	-	4:30 a.m.	4:30 a.m.	-	4:50 p.m.	4:50 a.m.	-	7:30 a.m.	PL

PL (Paid Lunch

D3 - Two Shift Operation with a Partial Crew on Night Shift

<u>SCHEDULE NO.</u>	<u>REGULAR TIME</u>			<u>LUNCH</u>			<u>REGULAR TIME</u>			
3J	7:30 a.m.	-	11:30 a.m.	11:30 a.m.	-	12:00 noon	12:00 noon	-	4:00 p.m.	
	4:00 p.m.	-	8:00 p.m.	8:00 p.m.	-	8:20 p.m.	8:20 p.m.	-	MIDNIGHT	PL
	MIDNIGHT	-	4:00 a.m.	4:00 a.m.	-	4:20 a.m.	4:20 a.m.	-	8:00 a.m.	PL
3K	7:30 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	4:00 p.m.	
	4:00 p.m.	-	8:30 p.m.	8:30 p.m.	-	8:50 p.m.	8:50 p.m.	-	MIDNIGHT	PL
	MIDNIGHT	-	4:30 a.m.	4:30 a.m.	-	4:50 a.m.	4:50 a.m.	-	8:00 a.m.	PL
3L	7:30 a.m.	-	12:30 p.m.	12:30 p.m.	-	1:00 p.m.	1:00 p.m.	-	4:00 p.m.	
	4:00 p.m.	-	9:00 p.m.	9:00 p.m.	-	9:20 p.m.	9:20 p.m.	-	MIDNIGHT	PL
	MIDNIGHT	-	5:00 a.m.	5:00 a.m.	-	5:20 a.m.	5:20 a.m.	-	8:00 a.m.	PL
3M	8:00 a.m.	-	12:00 noon	12:00 noon	-	12:30 p.m.	12:30 p.m.	-	4:30 p.m.	
	4:30 p.m.	-	8:30 p.m.	8:30 p.m.	-	8:50 p.m.	8:50 p.m.	-	0:30 a.m.	PL
	0:30 a.m.	-	4:30 a.m.	4:30 a.m.	-	4:50 a.m.	4:50 a.m.	-	8:30 a.m.	PL
3N	8:00 a.m.	-	12:30 p.m.	12:30 p.m.	-	1:00 p.m.	1:00 p.m.	-	4:30 p.m.	
	4:30 p.m.	-	9:00 p.m.	9:00 p.m.	-	9:20 p.m.	9:20 p.m.	-	0:30 a.m.	PL
	0:30 a.m.	-	5:00 a.m.	5:00 a.m.	-	5:20 a.m.	5:20 a.m.	-	8:30 a.m.	PL
3O	8:00 a.m.	-	1:00 p.m.	1:00 p.m.	-	1:30 p.m.	1:30 p.m.	-	4:30 p.m.	
	4:30 p.m.	-	9:30 p.m.	9:30 p.m.	-	9:50 p.m.	9:50 p.m.	-	0:30 a.m.	PL
	0:30 a.m.	-	5:30 a.m.	5:30 a.m.	-	5:50 a.m.	5:50 a.m.	-	8:30 a.m.	PL

PL (Paid Lunch

D4 - Three Shift Operation

<u>SCHEDULE NO.</u>	<u>REGULAR TIME</u>			<u>LUNCH</u>			<u>REGULAR TIME</u>			
4A	6:00 a.m.	-	10:00 a.m.	10:00 a.m.	-	10:20 a.m.	10:20 a.m.	-	200 p.m.	PL
	2:00 p.m.	-	6:00 p.m.	6:00 p.m.	-	6:20 p.m.	6:20 p.m.	-	10:00 p.m.	PL
	10:00 p.m.	-	2:00 a.m.	2:00 a.m.	-	2:20 a.m.	2:20 a.m.	-	6:00 a.m.	PL
4B	6:00 a.m.	-	10:30 a.m.	10:30 a.m.	-	10:50 a.m.	10:50 a.m.	-	200 p.m.	PL
	2:00 p.m.	-	6:30 p.m.	6:30 p.m.	-	6:50 p.m.	6:50 p.m.	-	10:00 p.m.	PL
	10:00 p.m.	-	2:30 a.m.	2:30 a.m.	-	2:50 a.m.	2:50 a.m.	-	6:00 a.m.	PL
4C	6:00 a.m.	-	11:00 a.m.	11:00 a.m.	-	11:20 a.m.	11:20 a.m.	-	200 p.m.	PL
	2:00 p.m.	-	7:00 p.m.	7:00 p.m.	-	7:20 p.m.	7:20 p.m.	-	10:00 p.m.	PL
	10:00 p.m.	-	3:00 a.m.	3:00 a.m.	-	3:20 a.m.	3:20 a.m.	-	6:00 a.m.	PL
4D	6:30 a.m.	-	10:30 a.m.	10:30 a.m.	-	10:50 a.m.	10:50 a.m.	-	2:30 p.m.	PL
	2:30 p.m.	-	6:30 p.m.	6:30 p.m.	-	6:50 p.m.	6:50 p.m.	-	10:30 p.m.	PL
	10:30 p.m.	-	2:30 a.m.	2:30 a.m.	-	2:50 a.m.	2:50 a.m.	-	6:30 a.m.	PL

APPENDIX (D1)
SHIFT SCHEDULES

Start times for the following schedules will be no earlier than 6:00 am and no later than 7:00 am

Schedule 1 *For 4 consecutive days, 10 hrs/day, 1 shift*
(16 shifts per month)

<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Day</i>		<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>		

Schedule 2 *For 5 consecutive days, 8 and 10 hrs/day, 2 shifts*
(16 and 20 shifts per month)

<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>	
<i>Day</i>		<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>		<i>8 hrs</i>
<i>Afternoon</i>		<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>			<i>10 hrs</i>

<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>	
<i>Dayshift</i>		<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>		<i>8 hrs</i>
<i>Afternoon</i>		<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>			<i>10 hrs</i>

Schedule 3 *(5 on 2 off) For 7 consecutive days, 8 hrs, 4 shifts (40 hours per week)*
Saturday off at Start - Sunday off at completion of
Schedule 3

<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Dayshift</i>		<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>C</i>
<i>Afternoon</i>	<i>B</i>	<i>B</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>
<i>Midnight</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>B</i>	<i>B</i>	<i>B</i>

<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Dayshift</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>B</i>	<i>B</i>
<i>Afternoon</i>	<i>A</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>	
<i>Midnight</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>

<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Dayshift</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>A</i>	<i>A</i>	<i>A</i>
<i>Afternoon</i>		<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>B</i>

<i>Midnight</i>	<i>A</i>	<i>A</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>
<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Dayshift</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>
<i>Afternoon</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>A</i>	<i>A</i>
<i>Midnight</i>	<i>D</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>	
<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Dayshift</i>	<i>D</i>	<i>D</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>
<i>Afternoon</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>D</i>	<i>D</i>	<i>D</i>
<i>Midnight</i>		<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>A</i>
<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Dayshift</i>	<i>C</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	
<i>Afternoon</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>C</i>
<i>Midnight</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>D</i>	<i>D</i>
<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Dayshift</i>		<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>D</i>
<i>Afternoon</i>	<i>C</i>	<i>C</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>
<i>Midnight</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>C</i>	<i>C</i>	<i>C</i>
<i>shift</i>	<i>S</i>	<i>M</i>	<i>T</i>	<i>W</i>	<i>T</i>	<i>F</i>	<i>S</i>
<i>Dayshift</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>D</i>	<i>C</i>	<i>C</i>
<i>Afternoon</i>	<i>B</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	<i>A</i>	
<i>Midnight</i>	<i>C</i>	<i>C</i>	<i>C</i>	<i>B</i>	<i>B</i>	<i>B</i>	<i>B</i>

APPENDIX (E)

INSURANCE BENEFIT PROGRAM

Eligibility

Coverage of all benefits, with the exception of, weekly indemnity and restorative dental coverage, will commence the first of the month following the date of employment. Weekly Indemnity and restorative dental coverage will commence after your probationary period of six (6) calendar months.

For employees who are recalled, after lay-off, all benefits shall commence on the first day of the month following return to work.

All benefits under this program shall cease on the date of termination for an employee who is terminated for cause (subject to the grievance procedure). The exception to this shall be benefits which have been pre-approved and are ongoing.

Dependents

Dependents are defined as:

- *A person to whom the employee is legally married, or who has lived with the employee, as their domestic partner, for a minimum of 12 months and who has been publicly represented as the employee's spouse throughout the period. If the employee removes the coverage for their current spouse on the plan, a future spouse may be added effective:*
- *The date of marriage*
- *12 consecutive months after the removal of the previous spouse from the plan, provide that the employee has lived with the current partner for 12 consecutive months*
- *Coverage is provided for only one spouse at a time*
- *unmarried children under 21 years of age who are dependent on the employee for support. This includes natural or legally adopted children who*

may or may not be living in the employee's household. Also covered are step children or any children related to the employee by blood or marriage provided they live in the employee's household and the employee is financially and legally responsible for them.

- *A disabled child over the age of 21, and who had the condition, and was injured as the employee's dependent immediately before the age of 21.*
- *unmarried children over 21 years of age and in fulltime attendance at a school or university and who are dependent upon the employee for support.*
- *The employer agrees that it will notify the Union of changes to the benefit carrier and benefits will not be reduced without mutual agreement with the Union.*

Upon request, the employer agrees to provide the Union with copies of the Benefit level within the Master Benefit Plans.

Cost of the Plan

The Company pays the entire cost of the group benefits described in this agreement.

Claims

All claims must be submitted through your administrator. Do not send them directly to the insurance company as this will only delay your payment. It is the employee's responsibility to supply any information necessary to substantiate a claim.

Unless otherwise specified the company will reimburse the cost for the required medical forms, under the insurance benefit program, to a maximum of \$75 per form.

In times of layoff, members will be given one (1) month extension of benefits (Consistent with the past practice) for every year of uninterrupted service to a maximum of six (6) months extended benefits after layoff.

Life Insurance

Your group life policy provides coverage for yourself and your dependents.

<i>Employee coverage</i>		<i>\$50,000</i>
<i>Dependent's Insurance -</i>	<i>Spouse</i>	<i>\$10,000</i>
	<i>each child</i>	<i>\$ 5,000</i>

Coverage - *24 hour basis, on and off the job, valid anywhere in the world, subject to policy exclusions.*

Beneficiary

In the event of a death from any cause while the insurance is in force, the amount of life insurance is payable to your estate, or to the person you have named as beneficiary. You may change the beneficiary by applying to the Administrator, subject to any legal requirements affecting such right.

Disability

If you become unable to engage in any gainful employment due to sickness or injury, your life insurance will continue during the time you are disabled. Proof of your total disability will be required from time to time.

Conversion

At termination of employment you may convert your life insurance regardless of health, to an individual policy at rates dictated by the insurance company depending on your age at time of application. You have 31 days following termination to elect this option, otherwise the option is invalid. It should be emphasized that you are not offered any special rate, therefore, for your own protection, you should check the rates of other insurance companies.

ACCIDENTAL DEATH AND DISMEMBERMENT INSURANCE

If one of the following losses should occur within one year following an accident, payment will be made as follows:

FOR DEATH

The principal sum which is \$50,000

FOR DISMEMBERMENT

The amount of Principal Sum for any Employee covered under this provision shall be in accordance with the Schedule of Benefits of the Employer for the Basic Group Life Policy with the current Life carrier:

- 1. An amount equal to 200% of the Amount of the Principal Sum for:
paraplegia (total paralysis of both lower limbs), or
hemiplegia (total paralysis of one side of the body), or
quadriplegia (total paralysis of all four limbs), or
loss of use of both arms, or
loss of use of both legs, or
loss of use of one arm and one leg on the same side of the body.*
- 2. An amount equal to 100% of the Amount of the Principal Sum for:
loss of both arms or both legs, or
loss of both hands or both feet, or
loss of sight of both eyes, or
loss of one hand and one foot, or
loss of use of both hands, or
loss of use of both feet, or
loss of use of one hand or arm and one leg, or
loss of sight of one eye and one hand or one foot, or
loss of speech and hearing in both ears.*
- 3. An amount equal to 75% of the Amount of the Principal Sum for:
loss of one arm, or
loss of use of one arm, or
loss of one leg, or
loss of use of one leg.*
- 4. An amount equal to 66 2/3% of the Amount of the Principal Sum for:
loss of one hand, or
loss of one foot, or
loss of speech, or
loss of hearing in both ears, or
loss of sight of one eye, or*

*loss of use of one hand, or
loss of use of one foot.*

5. *An amount equal to 33 1/3% of the Amount of the Principal Sum for:
loss of the thumb and index finger of the same hand, or
loss of four fingers of one hand, or
loss of hearing in one ear.*
6. *An amount equal to 25% of the Amount of the Principal Sum for the loss of all
toes of one foot.*

Of the losses not covered by this plan, the more important ones are:

- *suicide or self destruction or any attempt thereat*
- *war, hostilities or riots*
- *travel or flight in any aircraft other than as a conventional passenger.*

*If a claim is established for total disability, the insurance will be continued
for the duration of total disability but not beyond your 65th birthday.*

*Written notice of your claim must be received within 30 days and written
proof of loss must be received within 90 days after the loss.*

*The beneficiary named under your life insurance policy will be the same on
this policy, unless stated otherwise.*

DISABILITY INCOME PLAN

*To qualify for this benefit you must be considered totally disabled. For the
purpose of determining total disability, the following criteria shall be
followed:*

*During the period of Weekly Indemnity coverage, an individual is considered totally
disabled if you are prevented from doing your own job by reason of illness or injury.*

*During the first two years of Long Term Disability coverage, an individual
will be considered totally disabled if you are prevented from engaging in
your own job by reason of illness or injury.*

Beyond the first two years of Long Term Disability coverage you will be considered totally disabled if you are prevented by illness or injury from engaging in any gainful occupation for which you are, or may reasonably become, suited by education, training or experience.

You must be under the care of a duly qualified physician or surgeon licensed to practice medicine. Proof of disability will be required from time to time. Forms will be issued to you for completion by yourself and the attending physician.

On termination of employment, disability coverage will cease as of that date.

Weekly Indemnity Benefits

Benefits will be provided for a maximum 52 week period in conjunction with Employment Canada. The first 26 weeks of disablement is covered by the plan, a maximum of 15 weeks is covered by Employment Canada (at E.I. rates), and the subsequent 11 weeks are covered by the plan. Benefits will be paid by the plan from the first day of an accident or hospitalization, and from the fourth day of illness, as per schedule below:

Effective January 1, 2007 \$700 per week

(a) Hospitalization shall be meant to include overnight admittance to a recognized hospital, as well as "Day Surgery" performed in a recognized medical facility that medically prevents the eligible employee from performing their work duties.

Long Term Disability

Long term disability benefits will commence after weekly indemnity benefits expire. Your long term disability benefit is payable until age 65 or until you return to active employment in the company, terminate employment or die. The long term disability benefits are as follows:

Effective January 1, 2007 \$1,600 per month

If you return to active full-time employment after receiving LTD benefits and

again become disabled due to the same disability within 6 months, LTD benefits will begin immediately without any waiting period. If a subsequent disability arises from causes entirely unrelated to a previous disability and you have been back to work on a full-time basis for at least one month, a new waiting period will be established.

As with most benefits, Long Term Disability increases are not retroactive and the benefit that an employee is eligible for is the benefit level that was in place at the time of the original disability.

Benefits will not be payable for disability caused by pregnancy, intentional self-inflicted injuries, by war, riot or civil commotion, or by sickness or injury resulting from employment for wage or profit other than by Prudential Steel ULC.

To assure prompt payment:

- obtain forms from the administrator of the plan one month before the end of your waiting period.*
- complete your portion of the forms.*
- have your physician complete forms where applicable.*
- submit required forms promptly to the administrator of the plan, under no circumstances later than 90 days after the end of your waiting period.*

ALBERTA HEALTH CARE

Basic health benefits are provided through Alberta Health Care. This plan covers standard hospital accommodations and doctors charges up to the approved fee schedule for office, home and hospital visits. This plan also covers hospital services such as operating room, laboratory examinations, drugs administered in hospital, diagnostic and therapeutic treatments, X-rays and the services of some paramedical practitioners such as chiropractors, naturopaths, etc.

Your Alberta Health Care number is required at time of employment in order to place you on our group account. If you are new in the province, or an employee previously registered as a dependent on your parents registration, a registration form will have to be completed.

Hospital expenses incurred outside of Canada will have to be paid directly by you. Your receipts will then be submitted to Alberta Health care for payment, and any unpaid amount can be submitted to the insurance carrier for reimbursement.

The legislation creating medicare prohibits insuring excess physicians' fees, commonly known as extra billing and hospital user fees. Consequently, our supplementary plans cannot insure these charges.

Income tax regulations require that the Company report, as part of your income each year, the premiums paid on your behalf for Alberta Health Care.

Should the Alberta Provincial Government make a substantial change to the Alberta Health Care System during the term of this agreement (minus one day) then the Company and the Union will meet to discuss the impact on Prudential Steel ULC. employees.

MAJOR MEDICAL

Your major medical plan will pay reasonable charges for the following if medically necessary:

- by a licensed hospital, limited to semi-private accommodations including out-patient charges, in Canada, and for a temporary period outside Canada in the case of a resident of Canada who requires hospitalization due to an emergency while travelling or on vacation or because treatment is not available in Canada. In all cases, charges by a chronic or convalescent hospital for a covered person 65 years of age or over, shall be excluded.*
- for services rendered outside the province of residence of the covered person, and excludes such services rendered outside Canada except when such services are required due to an emergency while travelling or on vacation or when treatment is not available in Canada, by a physician, legally licensed to practice medicine, in excess of the charges allowed under the health insurance plan of the province of residence of the covered person. The maximum amount payable by the company for such services shall not exceed the amount specified*

in the fee schedule of the province of residence of the covered person, except in the case of an emergency while the covered person is travelling or on vacation or when treatment is not available in Canada when the amount payable shall be unlimited.

- *for 90% of drugs and medicines which require the written prescription of a physician or dentist for purchase, excluding the following:*

(a) food and dietary supplements

(b) cosmetic or hygienic products

(c) experimental drugs and medicines

(d) drugs and medicines not considered by the Canadian Medical Association to be therapeutically useful

- *for services of a chiropractor, osteopath, naturopath, podiatrist, physiotherapist, speech therapist and masseur but not to exceed \$15.00 per visit, subject to a maximum of 20 visits for each type of such practitioner per calendar year for each covered person and for services of a psychologist not to exceed \$1,000.00 for each covered person per calendar year. Charges for services by any of the above practitioners who are members of the College of Physicians and Surgeons are paid by the provincial health insurance plan.*

- *for X-rays by a chiropractor not to exceed \$45.00 for each covered person per calendar year.*

- *for surgery performed by a podiatrist not to exceed \$200.00 for each covered person per calendar year.*

- *for visual motor therapy by an optometrist not to exceed \$10.00 per half-hour.*

- *for services of a dentist for the excision of cysts and tumours and for treatment due to accidental injury to natural teeth from an external blow, excluding biting accidents, provided treatment is received within 12 months of the accident.*

- *for ambulance service to the nearest hospital where treatment is available.*

- *for private duty nursing service in the home of the covered person, and in hospital outside Canada if the covered person is a resident of Canada, by a registered graduate nurse not ordinarily resident in the home and not related to the covered person, provided such service can be performed only by a registered graduate nurse and not by a person of lesser qualifications, and was certified as medically necessary by the attending physician. For any in-home private duty nursing services only 75% of the charges incurred shall be included as a covered expense and the total amount payable for such charges shall not exceed \$5,000.00 for each covered person per calendar year.*
- *for an artificial eye, arm, hand, leg, foot, breast or orthopaedic braces, including repairs and adjustments or replacement if repair is not possible, or to accommodate a growing child.*
- *for stump socks, limited to six pair a year, for each covered person.*
- *for glasses or contact lenses following a cataract operation limited to \$100.00 for each eye once only.*
- *for oxygen and its administration.*
- *for rental of a standard wheelchair, crutches, hospital bed or iron lung recommended and approved by a physician legally licensed to practise medicine.*
- *for the following items if recommended and approved by a physician legally licensed to practice medicine; elastic stockings, limited to two pair per calendar year for each covered person, traction appliance, spinal and abdominal medical supports, varco traction kits, belts and similar appliances, neck braces, cervical collars, ileostomy or colostomy kits.*
- *for orthopaedic shoes custom built, the charge reduced by the cost of ordinary shoes, and orthopaedic modifications to shoes are recommended and approved by a physician legally licensed to practise medicine or by a podiatrist.*

- *hearing aids (no maximum coverage within reason, but not including experimental hearing aids) once every three (3) years.*
- *for medically required varicose vein treatment.*

Limitations & Exclusions - No payment shall be made for:

- *any covered expenses incurred by a dependent during a period of hospital confinement which began before the date such dependent became insured hereunder. This limitation shall not apply to a child who became insured as a dependent at birth.*
- *medical or other expenses in connection with periodic health check-ups or examinations, travel for health, dental or services other than those covered under this plan, or cosmetic surgery.*
- *any injury or sickness for which a covered person is entitled to indemnity or compensation under any Workers' Compensation Act or comparable legislative or insurance provision.*
- *any expenses for which a covered person is not required to pay, or for any expense to which the employee is entitled to reimbursement under any non-contractual arrangement, or under the health insurance plan of the province in which the covered person resides, whether or not such covered person is insured thereunder.*
- *any charges which are not permitted to be insured.*
- *any injury or disease which resulted from an act of war or hostilities of any kind.*
- *any deterrent or similar fee charged by a hospital other than a chronic care co-payment fee for a covered person under 65 years of age.*

Claims

Written notice and satisfactory proof of the incurring of an expense for which benefits are claimed hereunder must be received by the Administrator

not later than 90 days following the end of the calendar year in which the expense was incurred.

DENTAL

AS THE FINAL DETERMINATION OF DENTAL WORK REQUIRED AND COVERED IS THE DETERMINATION OF THE INSURANCE CARRIER, IT IS RECOMMENDED THAT PRE-DETERMINATION BE COMPLETED ON ANY DENTAL WORK IN EXCESS OF \$300.

The Health Guard Dental Benefits pays up to:

- *100% of the reasonable charges for basic dental services, and 50% of the reasonable charges for orthodontic and restoration services; as provided by your dentist or licensed dental technician.*
- *Dental coverage shall follow the current CLHIA guidelines during the term of this Agreement.*

Covered expenses include:

BASIC 100%

- *routine examinations (not more than one examination every six months)*
- *x-rays*
- *fillings other than inlays and crowns*
- *extractions*
- *oral surgery which includes procedures such as excision of cysts and tumours*
- *cleaning and scaling*
- *fluoride treatments*
- *periodontal care (treatment of gums) excluding periodontal prosthesis (splinting) and orthodontic treatment (repositioning)*
- *endodontics, e.g. root canal therapy*
- *space maintainers and regainers for missing primary teeth*
- *rebasing and relining of dentures*

ORTHODONTIC 50%

- *orthodontic treatment (repositioning) and appliances up to a maximum of*

\$3,500 per covered person per lifetime.

RESTORATIVE 50%

- *inlays and onlays*
- *crowns and bridges, limited to once in every five years*
- *pontics (false tooth)*
- *dentures (not duplicate set), limited to one set every five years*
- *bridge and denture repair*
- *limited to a maximum of \$5,000 per covered person per year*

Payment shall not exceed a portion of the amount shown in the fee schedule of the dental association of your province of residence when treatment was provided.

Limitations and Exclusions - No payment shall be made for:

- *expenses payable under any other provision of this policy.*
- *expenses incurred for cosmetic purposes except covered dental expenses for treatment required for correction of damage caused by accidental injury.*
- *expenses for services received because of dental injury for which a covered person is entitled to indemnity or compensation under any Workers' Compensation Act or comparable legislative or insurance provision.*
- *expenses for services received for which a covered person is not required to pay, including any expenses reimbursed, assumed or allowed under any non-contractual plan, scheme or arrangement.*
- *expenses in respect of any dental injury which has resulted from an act of war or hostilities of any kind.*
- *expenses for services for which coverage is provided for the covered person under any other insurance plan or policy, to the extent of such coverage.*

Claims

Dental claim forms for each family member must be completed by the dentist and you. The form should then be submitted to the administrator of the plan.

Written notice of any expense incurred on account of which benefits are payable hereunder must be given to the Company within 30 days from the date such expense was incurred. Written proof satisfactory to the Company of any expense on account of which benefits are claimed must be furnished to the Company within 90 days from the date such expense was incurred.

Visual Care

(a) Safety

One pair of safety prescription glasses per year will be supplied to those who require them for their work.

This plan covers approved safety frames, lenses and dispensing fees to a maximum of \$150.00 for single vision and \$250.00 for bifocal lenses. The supplier of the safety glasses shall be appointed by the Company.

(b) Family

One pair of prescription glasses or contact lenses per family member once every two years to a maximum of \$250.00 per family member every two years.

This maximum of \$250.00 per family member may be used to offset the cost of laser surgery, however, this maximum shall apply to each individual occurrence of laser surgery and shall not be cumulative.

The administrator will supply you with the necessary forms, prices, choice of frames, and instructions, if required, on purchasing the glasses.

Eye Examinations

Eye examinations not covered by Alberta Health Care will be covered to a maximum of \$65.00 per examination and shall be limited to one examination per covered person per year.

APPENDIX (F)

TRADESMEN'S TOOLS

(a) Employee-owned hand tools which are broken in the performance of work for the Company shall be replaced by the Company upon presentation of the broken tool to the Maintenance Foreman or the Electrical Foreman, as applicable, by the employee within the next working day following date of breakage, if, in the opinion of the Maintenance Foreman or the Electrical Foreman, as the case may be, the tool was required for performance of work for the Company and the work was performed in a careful and workmanlike manner including the use of the proper tool for the job.

(b) In addition to (a) above, a cash tool allowance as set out below, will be paid on completion of one (1) year of service and will be paid on the pay day immediately following May 31 of each year. For employees working less than a full year amounts will be pro-rated as at May 31.

<i>1.Machinists</i>	<i>\$100.00</i>
<i>2.Millwrights</i>	<i>\$100.00</i>
<i>3.Electricians</i>	<i>\$ 50.00</i>
<i>4.Maintenance Welder</i>	<i>\$ 50.00</i>
<i>5.Fab. Welder</i>	<i>\$ 50.00</i>
<i>6.H.D. Mechanic</i>	<i>\$100.00</i>

(c) Each tradesman must supply his own hand tools as per each department's listed requirement.

A P P E N D I X (G)

PROTECTIVE CLOTHING

The Company will supply the following protective clothing under conditions as shown:

1. For employees whose regular job is on the inside and who are requested to work outside during their regular shift, without having been notified of such before leaving for work when outside temperatures are +30 F or lower.

The Company will provide:

- (a) A winter lining for the safety helmet.*
- (b) A pair of working gloves.*
- (c) A heavy duty parka.*
- (d) A heavy duty pair of pants.*
- (e) A pair of winter boots.*

This clothing must be turned in as soon as the employee is no longer needed outside.

2. For employees whose regular job is on the inside and who are requested to work outside during their regular shift, without having been notified of such before leaving for work when it is raining.

The Company will provide:

- (a) A waterproof coat or suit.*
- (b) A pair of overshoes.*

This clothing must be turned in as soon as it stops raining or whenever the employee is no longer needed outside.

3. *For regular outside employees who are required to work outside while it is raining.*

The Company will provide:

(a) A waterproof coat or suit.

This clothing must be turned in as soon as it stops raining. None of the aforementioned clothing can be taken outside the Company premises.

A P P E N D I X (H)

LOCKERS

Full size lockers will be provided for all employees.

A P P E N D I X (I)

PENSION PLAN

U.S.W., L.U. 7226 and Prudential Steel ULC.

The Company to amend the Pension Plan effective January 1, 2001 to incorporate the following features which shall be made part of the renewed Collective Agreement.

1. Eligibility

All employees who are covered by the Collective Agreement have completed one (1) year of service to become members with service credited from date of hiring

2. Funding

Non-contributory; Company to bear entire cost.

3. Normal (Unreduced Pension Benefits)

Employees will be eligible for an unreduced basic pension at age 65 or after 30 years of service.

In addition to the basic pension described above, active employees with at least 30 years of service will be eligible for a pension supplement payable until the retiree's 65th birthday.

4. Monthly Pensions Payable

Effective January 1, 2013 the basic pension will be equal to \$65.00 per month times years of service with a maximum credit of 35 years of service.

Effective January 1, 2014 the basic pension will be equal to \$66.00 per month times years of service with a maximum credit of 35 years of service.

Effective January 1, 2015 the basic pension will be equal to \$67.00 per month times years of service with a maximum credit of 35 years of service.

Effective January 1, 2013 there shall be a basic pension benefit equal to \$67.00 per month times years of service, with a maximum of 35 years of service, for those employees who retire between January 1, 2013 and December 31, 2015.

Effective January 1, 2013, the Pension supplement will be equal to \$30 per month times years of service with a maximum credit of 30 years of service.

5. *Reduced Early Retirement Pension*

(a) *Basic Pension*

At the employee's sole discretion, after age 55, and with 10 or more years of service, but less than 30 years of service, the employee may retire with a basic pension reduced by 1/2 of 1% for each month that the retirement date precedes his 65th birthday.

(b) *Supplemental Pension*

At the employee's sole discretion, after age 55, and with 10 or more years of service, but less than 30 years of service, the employee may retire with a supplemental pension reduced by 1/2 of 1% for each month that the retirement date precedes his 65th birthday.

6. *Vesting*

Employees shall be fully vested in accrued basic pension benefits as required under the Alberta Pension Legislation. Employees terminating with vested basic pension rights are entitled to a deferred vested pension payable at age 65.

Current vesting is 5 years of continuous service for full vesting and 2 years of

service for vesting of credited service received after January 1, 2000.

7. *Survivor Pension*

The surviving spouse of an employee who dies after becoming eligible for any form of basic pension benefit under this Plan (whether he is retired or still employed by the employer), shall receive a monthly pension for life equal to 60% of the basic pension, which the deceased spouse was receiving, or would have been entitled to receive, assuming the date of his death had been his normal retirement date for the purpose of this Plan.

8. *Credited Service*

There will be two types of credited service for the purpose of calculating benefits under the Plan:

(a) Past Services:

All service with the Company up to the effective date of this Plan.

Past service credit shall include service for periods of time that an employee was on Official Lay-Off status for years prior to January 1, 1990. This pension "Buy-Back" shall include only those employees who have a current seniority start date of December 31, 1989 or earlier.

(b) Current Service:

Service after the effective date of this Plan to be calculated in years and tenths of years, as follows:

- Any year in which an employee receives 1,700 credited hours or more shall constitute one year of credited service.*
- Where an employee has fewer than 1,700 credited hours to his credit during a year he shall be credited with 1/10 year of service for each 170 credited hours.*

Credited hours shall be meant to include:

- 1. Hours for which wages are received from the Company including vacation hours and statutory holidays.*
- 2. Hours the employee would normally have received while receiving weekly indemnity benefits of the Workers' Compensation Board, or the Company's Insurance Welfare Program, while in the employ of the Company.*
- 3. Hours the employee would normally have received while on temporary Union business (not Union Employment).*

9. *Pension Committee*

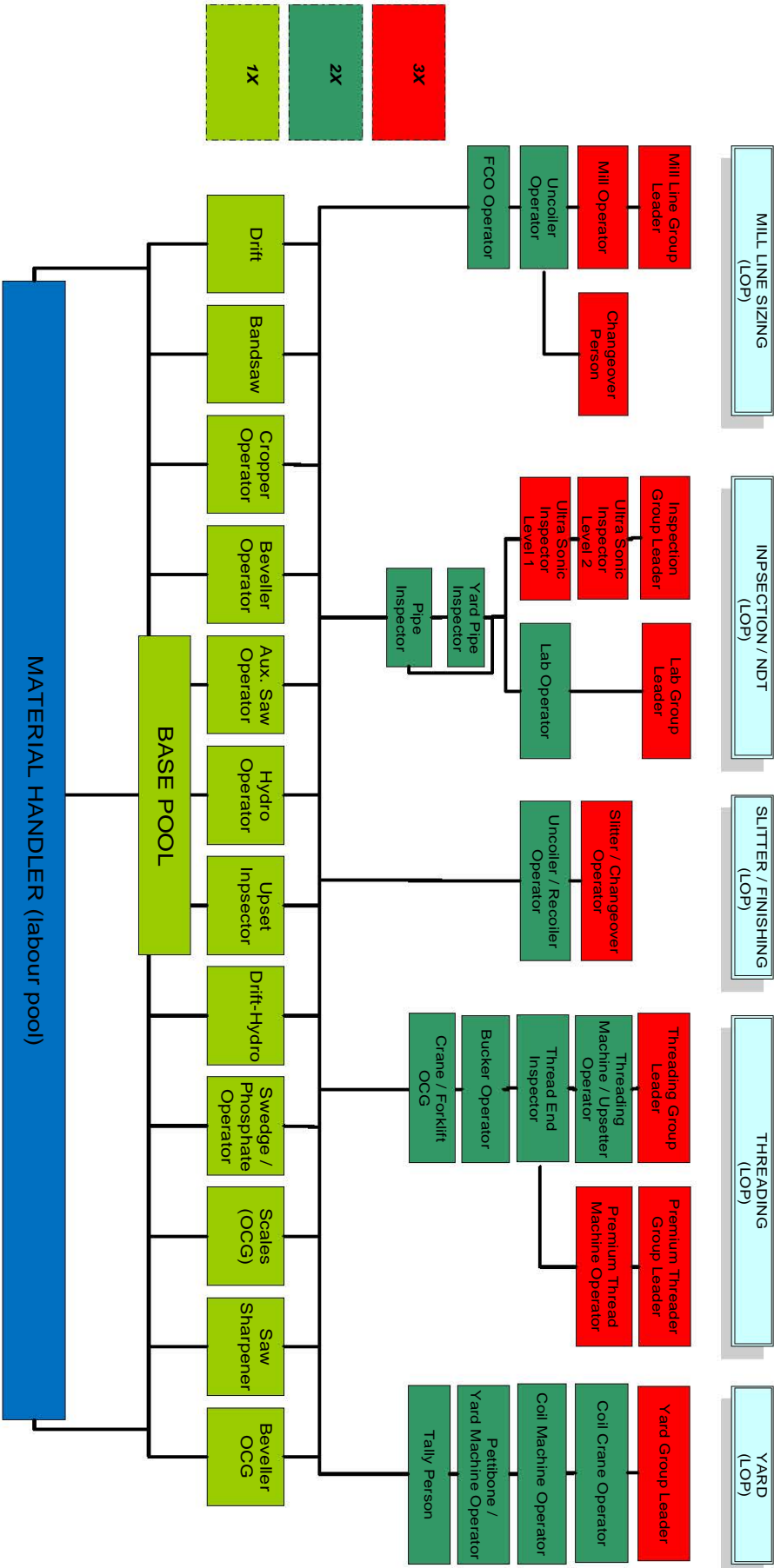
The Union shall appoint a Pension Committee. It is agreed that the Union Pension Committee shall be supplied with:

- Pension Plan statistics;*
- Periodic financial and actuarial reports on the Plan;*
- Verification of service credits.*

The Pension Agreement will provide for final settlement by an arbitrator, if necessary, if disputes arise within the Pension Plan.

10. *The Company shall contribute to a Union administered post retirement benefit fund.*

Lines of Progression Appendix J



LETTER OF UNDERSTANDING
between
PRUDENTIAL STEEL ULC. (CALGARY)
and
UNITED STEELWORKERS
LOCAL 7226

With regard to Article 5 - Union Security:

5.02 Institution of initiation fees at \$10.00.

This document is to insure the smooth operation in the implementation of initiation fees in the amount of \$10.00.

Commencing the month following the month of hire, the Company will deduct an initiation fee from the new employee in the amount of \$10.00.

This deduction shall take place at the end of the first full pay period in the month following the month of hire.

Such amounts deducted shall be sent to the Union with a separate accounting in the same fashion as the regular union dues deductions.

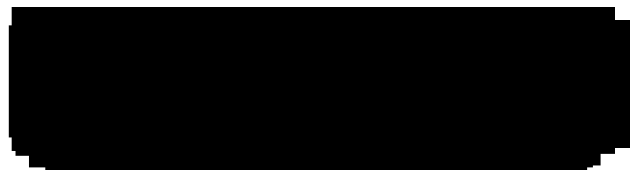
Signed this 03rd day of June, 2013.

PRUDENTIAL STEEL ULC



UNITED STEELWORKERS

Local 7226



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

**UNITED STEELWORKERS
Local 7226**

1. Re: Pay for Lost Time for Union Business

The Company agrees to pay all lost time for union business, and bill Local 7226 for such time as not covered by Article 11.07, on a monthly basis.

IN WITNESS WHEREOF the Parties hereto have executed this Letter Of Understanding on this 03rd day of June, 2013.

PRUDENTIAL STEEL ULC



**UNITED STEELWORKERS
Local 7226**



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

**UNITED STEELWORKERS,
Local 7226**

Effective January 1, 2007, the Company agrees to pay five (5) cents per hour for each and every hour actually worked by an employee in the Bargaining Unit to the United Steelworkers Local 7226 Education Fund. Such contributions shall be made solely by the Company and the Company shall not deduct such contributions or any portion thereof from an employee's wages. Such contributions are in excess of the wage rate set out in the Collective Agreement, and do not constitute a payment of wages, or any portion of a payment of wages. Upon the wages of an employee becoming due the said contributions of five (5) cents per hour shall be calculated by the Company, and set aside for the Trustees of the said Fund and the gross contributions of the Company for all hours worked by all employees in the Bargaining Unit in a month shall be forwarded by the Company to the said fund at #150, 2880 Glenmore Trail, S.E., CALGARY, Alberta T2C 2E7, no later than the fifteenth (15th) of the month following.

It is understood that the contributions above are for the benefit of members of the Union as recognized by the Trustees of the said Fund, and that the Fund shall be administered solely by the Trustees of the said Fund, and that the Trustees are empowered to make from time to time reasonable rules in this respect.

In witness whereof the parties hereto have executed this Agreement this 03rd day of June, 2013.

For the Company

[Redacted signature block for the Company]

For the Union

[Redacted signature block for the Union]

LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

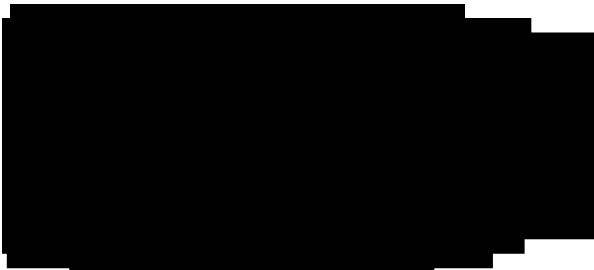
**UNITED STEELWORKERS
Local 7226**

Re: HUMANITY FUND

The Company agrees to the Union request to deduct two (2) cents per hour worked from employee’s pay and remit such deduction to the United Steelworkers Humanities Fund as advised by the Union.

In witness whereof the parties have executed this Letter of Understanding on this 08th day of November, 2012.

PRUDENTIAL STEEL ULC



**UNITED STEELWORKERS
Local 7226**



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

**UNITED STEELWORKERS
Local 7226**

The Company agrees with the Union’s request to establish a payroll deduction plan for workers who want to contribute to the Steelworkers Savings Plan. Details of such plan shall be as mutually agreed between the Company and the Union.

In witness whereof the parties hereto have executed this Agreement this 03rd day of June, 2013.

PRUDENTIAL STEEL ULC



**UNITED STEELWORKERS
Local 7226**



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

The Company agrees to a severance adjustment allowance for employees covered by this Collective Agreement and such allowance shall be as follows:

The Severance Adjustment Allowance shall be equal in total to two (2) weeks' pay times years of seniority to a maximum of fifty-two (52) weeks, payable in monthly installments, to be no greater than \$400 per month, until the terminated person's individual amount is exhausted.

Alternatively, an employee affected by a plant closure may elect to receive a lump sum payment equal to 80 hours pay times year of service.

To be eligible, the person must have been actively employed by the Company for five years credited pension service and hold status on the Plant Seniority List.

To receive a benefit, the person must have been on layoff for two (2) continuous years or have been permanently laid off as a result of a plant shutdown.

The person must apply in writing and expressly give up all recall rights.

The Company and the Union agree that for the term of this Collective Agreement the Company will establish a Book Account of Ten (10) Cents per hour worked by all employees covered by the Agreement. The Account will be administered by the Company and the Union will be provided with quarterly statements.

Should the account ever fail to have sufficient funds to meet the monthly payments, the Company shall advance the necessary amount to cover that month's expense and recoup such advance from future accruals.

Any employee accepting participation in the Severance Adjustment Allowance shall waive all rights past, present and future against the Company as a result of his employment and or severance from the Company.

In witness whereof the parties hereto have executed this Letter of Understanding this 03rd day of June, 2013.

PRUDENTIAL STEEL ULC



*UNITED STEELWORKERS
Local 7226*



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

It is understood and agreed that the Group Leader positions will be filled by hourly employees at the following levels of activity in each department.

<u>Job Classification</u>	<u>Level of Activity Required to Fill Vacancy</u>
<i>Mill Line Group Leader</i>	<i>1 per shift per mill</i>
<i>Inspection Group Leader</i>	<i>1 per line per shift per mill</i>
<i>PT Group Leader</i>	<i>1 per shift - if special inspection is required</i>
<i>Threading Line Group Leader</i>	<i>1 per shift of threading</i>
<i>Laboratory Group Leader</i>	<i>1 when Mill I and/or Mill II is on one shift: 2 when Mill I and Mill II are on 2 or more shifts</i>
<i>Yard Group Leader</i>	<i>1 when there are 10 or more employees on a shift</i>
<i>Heavy Duty Mechanic Group</i>	<i>1 when 5 H.D. Mechanics are employed Leader</i>
<i>Senior H.D. Mechanic Group</i>	<i>1 when 9 H.D. Mechanics are Leader employed</i>

Machinist Group Leader *1 when 9 Machinists are employed*

Fabrication Group Leader *1 when 8 Fabrication employees are employed*

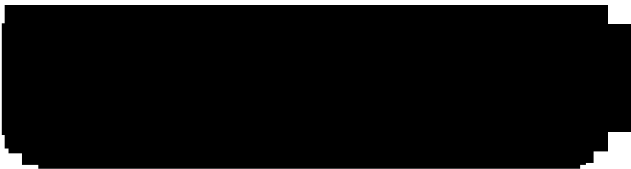
Electrical Group Leader *1 when 8 Electricians are employed*

Signed this 11th day of March, 2013.

PRUDENTIAL STEEL ULC



UNITED STEELWORKERS
Local 7226



LETTER OF UNDERSTANDING
between
PRUDENTIAL STEEL ULC.
and
UNITED STEELWORKERS
Local 7226

Movement of upsetter crew to threading line on a temporary basis:

<u>Upsetter line</u>	<u>Job class</u>	<u>Threading line</u>	<u>Job class</u>
Group Leader	(14)	to Group Leader	(14)
Upsetter Operator	(12)	to Threading Machine Op.	(12)
“	(12)	to Thread End Insp.	(12)
“	(12)	to Bucker Operator	(12)
“	(12)	to Scale Operator	(12)
X		to Drift Operator	(8)
X		to Material Handler	(4)

Movement of threading crew to upsetting line on a temporary basis:

<u>Threading line</u>	<u>Job class</u>	<u>Upsetter line</u>	<u>Job class</u>
Group Leader	(14)	to Group Leader	(14)
Threading Machine Op.	(12)	to Upsetter Operator	(12)
Thread End Insp.	(10)	“	(12)
Bucker Operator	(10)	“	(12)
Scale Operator	(7)	“	(12)
Drift Operator	(8)		
Material Handler	(4)		

1.

When moving from the upsetter to the threading line, the leader’s job will be filled first by the senior man in O.C.G. department with recall rights then by the senior Upsetter-threader Operator.

2.

Job openings will be filled first by personnel with recall rights, then by job postings. Operator jobs will be posted as Upsetter-Threader Operators. All other jobs will be posted by CWS job titles.

3. *Order of crews in the Oil Country Goods Department shall be:*

Crew 1 – Upsetter/Threading, Crew - 2 Threading, Crew - 3 Threading, Crew 4 - Threading, Crew 5 - Threading, Crew 6 – Upsetter/Threading, Crew 7 - Threading, Crew 8 - Threading, Crew 9 – Upsetter/Threading

4. *Premium Threading Crews:*

1 Premium Crew to Upsetter

<i>1 Shift Leader</i>	<i>(20)</i>	<i>to Group Leader</i>	<i>(20)</i>
<i>1 Group Leader</i>	<i>(16)</i>	<i>to Upsetter Operator</i>	<i>(16)</i>
<i>1 CNC Operator</i>	<i>(14)</i>	<i>to Upsetter Operator</i>	<i>(14)</i>
<i>1 CNC Operator</i>	<i>(14)</i>	<i>to Upsetter Operator</i>	<i>(14)</i>
<i>1 Swage/Phosphate</i>	<i>(8)</i>	<i>to Upsetter Operator</i>	<i>(12)</i>
<i>1 Swage/Phosphate</i>	<i>(8)</i>		

1 Premium Crew to Upsetter without Group Leader

<i>1 Shift Leader</i>	<i>(20)</i>	<i>to Group Leader</i>	<i>(20)</i>
<i>1 CNC Operator</i>	<i>(14)</i>	<i>to Upsetter Operator</i>	<i>(14)</i>
<i>1 CNC Operator</i>	<i>(14)</i>	<i>to Upsetter Operator</i>	<i>(14)</i>
<i>1 Swage/Phosphate</i>	<i>(8)</i>	<i>to Upsetter Operator</i>	<i>(12)</i>
<i>1 Swage/Phosphate</i>	<i>(8)</i>	<i>to Upsetter Operator</i>	<i>(12)</i>

1 Premium Crew to Threading

<i>1 Shift Leader</i>	<i>(20)</i>	<i>to Group Leader</i>	<i>(20)</i>
<i>1 CNC Operator</i>	<i>(14)</i>	<i>to Thread Machine Opr</i>	<i>(14)</i>
<i>1 Group Leader</i>	<i>(16)</i>	<i>to Thread Inspector</i>	<i>(16)</i>
<i>1 CNC Operator</i>	<i>(14)</i>	<i>to Bucker Operator</i>	<i>(14)</i>

<i>1 Swage/Phosphate</i>	<i>(8)</i>	<i>to Drift Operator</i>	<i>(8)</i>
<i>1 Swage/Phosphate</i>	<i>(8)</i>	<i>to Scale Operator</i>	<i>(8)</i>
<i>X</i>		<i>to Material Handler</i>	<i>(4)</i>

1 Premium Crew to Threading without Group Leader

<i>1 Shift Leader</i>	<i>(20)</i>	<i>to Group Leader</i>	<i>(20)</i>
<i>1 CNC Operator</i>	<i>(14)</i>	<i>to Thrd Machine Opr</i>	<i>(14)</i>
<i>1 CNC Operator</i>	<i>(14)</i>	<i>to Thread Inspector</i>	<i>(14)</i>
<i>1 Swage/Phosphate</i>	<i>(8)</i>	<i>to Bucker Operator</i>	<i>(12)</i>
<i>1 Swage/Phosphate</i>	<i>(8)</i>	<i>to Drift Operator</i>	<i>(8)</i>
<i>X</i>		<i>to Scale Operator</i>	<i>(8)</i>
<i>X</i>		<i>to Material Handler</i>	<i>(4)</i>

X – additional manpower as required

Signed on behalf of:

PRUDENTIAL STEEL ULC

*UNITED STEELWORKERS
Local 7226*

Signed this 22nd day of February, 2013.

[Redacted Signature]

[Redacted Signature]

LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.
*or their successors and/or
their assigns, hereinafter
called the “Company”, of
the first part*

and

UNITED STEELWORKERS, LOCAL 7226
*hereinafter called the
“Union”, of the second part*

Effective January 01, 2013, the Company agrees to pay seven (7) cents per hour for each and every hour actually worked by any employee in the bargaining unit to the United Steelworkers, Local 7226 (Prudential) Safety Equipment Trust Fund. Such contributions shall be made solely by the Company and the Company shall not deduct such contributions or any portion thereof from an employee’s wages. Such contributions are in excess of the wage rate set out in the Collective Agreement, and do not constitute a payment of wages, or any portion of a payment of wages. Upon the wages of an employee becoming due the said contributions of seven (7) cents per hour shall be calculated by the Company, and set aside for the trustees of the said Fund, and the gross contributions of the Company for all hours worked by all employees in the bargaining unit in a month shall be forwarded by the Company to the said Fund at 150, 2880 Glenmore Trail S. E. Calgary, Alberta, T2C 2E7, no later than the fifteenth (15th) of the month following.

It is understood that the contributions above are for the benefit of members of the Union as recognized by the trustees of the said Fund, and that the Fund shall be administered solely by the trustees of the said Fund, and that the trustees are empowered to make from time to time reasonable rules in this respect.

It is also understood that the Union will prepare a financial statement on the

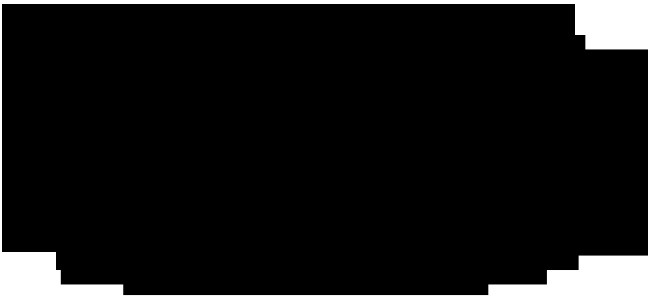
operations of the said Fund for each calendar year, and submit this financial statement to the Company.

Upon request by the Company, the Union will supply details on the operation of the said Fund.

In witness whereof the parties hereto have executed this Agreement the 24th day of May, 2013.

Signed on behalf of:

PRUDENTIAL STEEL ULC



Signed on behalf of

*UNITED STEELWORKERS
Local 7226*



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

It is understood and agreed that the employer (Prudential Steel ULC.) shall maintain a continuous and ongoing monitoring program at the worksite. The Union shall participate in such monitoring activities and inspections, including, but not limited to, health and safety evaluations of noise levels, air pollutants, chemical and physical agents or ventilation problems.

In addition, the Union shall be allowed to conduct whatever additional health and safety inspections and monitoring the Union deems necessary to safeguard the health and safety of its members. Inspections conducted by a third party must be mutually agreed upon by the Company and the Union.

In witness whereof the parties hereto have executed this Agreement this 03rd day of June, 2013.

For the Company



For the Union



LETTER OF UNDERSTANDING

Between

PRUDENTIAL STEEL ULC

and

UNITED STEELWORKERS.

Local 7226

RE: ELECTED PRESIDENT

It is understood and agreed that the officially elected President of Local 7226, while employed by Prudential Steel ULC and during his term as President, will be placed on a day shift, in the job he normally holds as an extra employee.

In the event of a layoff, said Local Union President will be retained at work, regardless on his seniority standing on the seniority list, and work will be made available.

The purpose of this Letter is to assist, in making the President of the Local accessible and available to the members of Local 7226.

Pay shall be for all hours worked, or as otherwise provided for under the Collective Agreement.

In witness whereof of the parties hereto have executed this Agreement this 03rd day of June, 2013.

For the Company

[Redacted signature block for the Company]

For the Union

[Redacted signature block for the Union]

LETTER OF UNDERSTANDING

Between

PRUDENTIAL STEEL ULC

And

**UNITED STEELWORKERS
LOCAL UNION 7226**

TRAINING

The parties agree that development of the employees is a key element in the strategy to succeed in a very demanding and competitive market. The Company commits to providing employees with opportunities for training in order to enhance their performance in their current position as well as future positions of greater responsibility.

The Company will develop a Training Curricula (TC), for all positions in the lines of progression. Progression in all positions will be based on seniority. Establishment in all positions will be based on seniority, fulfilling a defined number of on-the-job hours by position and successfully completing the Training Questionnaire (i.e. doc 102) based on the TC. In addition there will be specialty training developed and access to all training will be made available to all employees, based on plant seniority.

For the purpose of this Letter of Understanding “Specialty” shall mean a group of training courses related to each position. Specialty courses are intended to enhance personal development, but are not a requirement to proceed in lines of progression or posted positions. Specialty training is voluntary. Successful completion of a specialty will be determined by attendance and completing the course per the (TC) including a corresponding test.

A training Incentive Payment for Base Specialty, Non Critical Specialty, and Critical Specialty.

	2010	2011	2012
<i>Training Incentive for Base Specialty-one time lump sum</i>	\$250	\$250	\$250
<i>Training Incentive for Non-Critical Specialty-one time lump sum</i>	\$300	\$300	\$300
<i>Training Incentive for Critical Specialty-one time lump sum</i>	\$350	\$350	\$350

The Training Incentive Payments will not be included in the calculation of Vacation Pay.

Upon request the Union will be provided a list of all employees who have completed specialty training, with the corresponding amount of pay for each training incentive payment.

In witness whereof the parties hereto have executed this Agreement the 08th day of November, 2012.

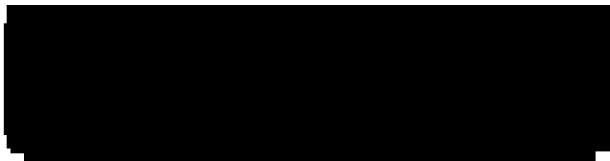
Signed on behalf of:

PRUDENTIAL STEEL ULC



Signed on behalf of

*UNITED STEELWORKERS
Local 7226*



APPRENTICE TRAINING AGREEMENT

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

LOCAL 7226

CALGARY

ALBERTA

APPRENTICE TRAINING AGREEMENT

INDEX

Article

- 1 Preamble*
- 2 Joint Apprenticeship Committee*
- 3 Relation of Trade*
- 4 Qualifications of Applicants for Apprenticeship*
- 5 Contract of Apprenticeship*
- 6 Schedule of Apprentice Training Rates*
- 7 Schedule of Training Processes*
- 8 Instruction of Apprentices*
- 9 Seniority*
- 10 Hours of Work*
- 11 Certificate of Apprenticeship*
- 12 Modification of Standards*
- 13 Duration of Agreement*

Exhibit

- “A” Record of Application*
- “A-1”*
Application for Apprenticeship
(Government form not included)
- “B”*
Contract of Apprenticeship
(Government form not included)
- “C”*
Schedule of Apprenticeship Training Periods and Classifications
- “D” Work Processes and Related Organized Training*
- “E” Personal Evaluation for Apprenticeship Selection*

ARTICLE 1 - 1

PREAMBLE

1.01 *This Agreement entitled “Apprentice Training Agreement”, dated _____, 20__, is entered into between Prudential Steel ULC., Calgary, Alberta, and/or its successor, (hereinafter) referred to as (“the Company”) and Local Union 7226, United Steelworkers and/or its successor, (hereinafter) referred to as (“the Union”) and is supplemental to the Collective Agreement currently in effect between the Company and the Union . Wherever the masculine pronoun is used in this Agreement, the same shall be construed as meaning the feminine.*

Unless specifically amended by the Apprenticeship Training Agreement or by other Agreement approved jointly by the Company and the Union, the provisions of the Collective Agreement currently in effect shall apply to Apprentices the same as to other employees covered by the Collective Agreement.

1.02 *This Agreement is established as an aid to the Company and its employees as represented by the Union.*

(a)

To give practical expression to the mutual desire of the Company and the Union to develop trained, qualified Journeymen in the respective trades through an adequate Apprentice Training Program; and

(b)

To provide a detailed record of the basis upon which such Appren-tice Training Program is to be conducted.

ARTICLE 2 -

JOINT APPRENTICESHIP COMMITTEE

2.01

A Joint Apprenticeship Committee shall be established consisting of three (3) representatives of the Company and three (3) representatives of the Union.

This Committee shall administer the provisions of this Agreement. Each representatives shall have one vote. Union representatives on the Joint Apprenticeship Committee shall be members of Local 7226 in the employ of the Company.

2.02 *The Secretary of this Committee shall be a designated Committee representative of the Company. No minutes of any meeting shall be valid unless co-signed by a designated Committee representative of the Union. The Chairman of this Committee shall be a representative of the Company.*

2.03 *The Committee shall meet at regular monthly intervals, or more often when requested by either party. No meeting shall be held with less than two (2) members of each party present. However, if only two (2) members are present, of either party, they shall have authority to vote the full three (3) votes of the respective group.*

2.04 *Each group may request consultants to attend meetings. Such consultants may participate in discussions, but shall not vote on any matters.*

2.05 *The duties of the Committee shall be as follows:*

- (a) To approve Apprenticeship Applications; (Exhibit "A-1")*
- (b) To hear and adjust differences which may arise respecting the provisions of this Agreement;*
- (c) To ensure that adequate and proper training is given the Appren-tice;*

- (d) *To review testing procedures and results;*
- (e) *To co-operate with the apprentice, the school authorities, the Company and the Union in the successful operation of the Apprentice Training Program;*
- (f) *To co-operate with the Provincial Government Apprenticeship Training Branch;*
- (g) *To improve the standards of apprenticeship by recommending additions and revisions;*
- (h) *To formulate and carry out plans to create and maintain interest in the Apprentice Training Program;*
- (i) *To ensure that the program is administered properly and periodically to review the progress of the apprentices.*

2.06 *The Company shall establish and install all apprenticeship programs. These programs shall be reviewed by the Joint Apprenticeship Committee. Should the Joint Apprenticeship Committee be unable to agree, with regard to the content of any apprenticeship program, as established by the Company, the matters in dispute, which cannot be resolved by the Joint Apprenticeship Committee, shall be subject to Article 6 of the Collective Agreement.*

ARTICLE 3 -

RELATION OF TRADE

3.01 *Employees may be selected to serve as apprentices for the purpose of developing skilled Journeymen in the trades of:*

- (a) *Electrician*
- (b) *Heavy Duty Mechanic*
- (c) *Machinist*
- (d) *Millwright*

(e) *Welder-Maintenance*

(f) *Welder-Fabrication*

3.02 *Employees who possess the requisite qualifications and ability shall be eligible for apprentice training in the respective trades or crafts.*

3.03 *There shall be a ratio of not more than one apprentice for each trade, and additionally, one apprentice for each four (4) Journeymen regularly employed in the bargaining unit in respective trade, except as may be otherwise agreed by the Joint Apprenticeship Committee.*

3.04 *A reduction in the number of Journeymen may not call for a reduction in the number of apprentices provided the agreed ratio, in Article 3.03, is not exceeded.*

ARTICLE 4 -

QUALIFICATIONS OF APPLICANTS FOR APPRENTICESHIP

4.01 *Applications for apprentice training shall be made in accordance with the Job Posting provisions of the Collective Agreement currently in effect.*

4.02 *Applicants for apprenticeship shall possess the following qualifications:*

Scholastic

(a) *Applicants for apprenticeship training shall have a minimum education to be agreed upon by the Joint Apprenticeship Committee as each case arises, but should not be less than a Grade 9 certificate or other qualifications determined by the Minister of Labour, as equivalent thereto for the following trades:*

- Heavy Duty Mechanic

- Welder

(b) *The following trades should have a minimum of a Grade 10 certificate or other qualifications determined by the Minister equivalent thereto:*

- *Ele-ctri-cian*
- *Machinist*
- *Millwright*

4.03 *All qualified applicants, before being accepted as apprentices shall:*

- (a) *Fill out Record of Application Form set forth as EXHIBIT “A” of this Agreement.*
- (b) *fill out Application for Apprenticeship Form set forth as EXHIBIT “A-1” of this Agreement.*

4.04 *The Company shall furnish to the Union lists showing apprentices selected and any future change in their training periods. Such lists shall include:*

- (a) *Name of trade;*
- (b) *Name of apprentice;*
- (c) *Training period to which assigned;*
- (d) *Date of assignment to such training period.*

4.05 **Selecting Apprentices**

The information notice for an apprenticeship opening will include the trade the apprenticeship is for and the dates on which the information notice goes up and comes down. You may contact the Personnel Department for any additional information.

The apprenticeship will be open to all Prudential Steel Employees except tradesmen and apprentices in another trade. There will be no negative effect to an employee s chance of getting an apprenticeship if more than one trade apprenticeship is applied for, although it is in the employee s best interest to go after one trade and get both work experience and education that relate directly to the apprenticeship that is being applied for. This is recognized in the Apprenticeship Evaluation Procedure.

The information notice will remain on the bulletin boards for a minimum of

three (3) days to ensure everyone on the property has an opportunity to read and respond to it.

At this point, the selection process begins. The first step is to see if the applicant has the minimum requirements:

- 1. The probation period of service with Prudential Steel has been completed as of the closing date of the notice.*
- 2. The applicant has the minimum education requirements as set by the apprenticeship board.*

If these two requirements are met, you can proceed to the next step in the selection process.

Responsibilities In The Apprenticeship Selection

It is the responsibility of the employee applying for the apprenticeship to provide all information and certificates that relate directly to the apprenticeship applied for by the closing date of the notice.

The Apprenticeship Committee will be made up of three (3) Union and three (3) Company representatives. The Apprenticeship Committee will set out its own procedures. All decisions of the Committee shall be made jointly.

The Personnel Department will administer the trades related tests and score them, calculate the point value for each applicant for length of service, distribute and collect Employee Performance Appraisals for the applicants, and schedule the interviews with the Apprenticeship Committee. These interviews will be conducted, and all will be completed in one day, if possible. The goal is to gather all information quickly so that the apprenticeship may be awarded as expediently as possible.

Apprenticeship Evaluations

- 1. Trade Assessment Exam*

This test is conducted through the Personnel Department. The test is designed to examine candidates in areas that are pertinent to the trade.

Each candidate will have two opportunities to write the test. At the present time, the pass mark is 70%.

Ten (10) points will be awarded for the test, however, a pass mark must be achieved for being considered for the apprenticeship.

The ten (10) points will be awarded in relationship to your test score as:

70%-79% = 2 pts; 80%-84% = 4 pts; 85%-89% = 6 pts; 90%-94% = 8 pts; 95%-100% = 10 pts.

2. *Present Job Performance*

It is the committee's plan to initiate a performance evaluation to be done on each candidate by his/her immediate foreman. The evaluation is on overall performance at their present job.

3. *Seniority*

This is for the candidate's company seniority since last date of hire up to the date the notice closes. This accounts for 30% of the overall rating.

One point will be determined by dividing the total service, in months, of the senior applicant by 30. The corresponding amount will be used to determine the points scored for each subsequent applicant.

ie:

Senior applicant = 120 months

Divided by 30 = 4 months = 1 point

All other applicants' seniority in months, divided by 4, equals their points.

4. *Work History*

This would include all past experience gained both previous to and during employment at Prudential Steel, that specifically relates to the apprenticeship that has been applied for. Confirmation of the exact experience obtained before working at Prudential Steel must be in writing, and experience obtained at Prudential Steel confirmed verbally.

Some points to consider when deciding the specific point value for past experience are:

*-
how familiar the candidate is to the trade through the jobs he has worked at (ie: for heavy duty mechanics, an equipment operator would have some exposure to the job. For millwrights, a person that has worked in the plant would have some exposure to the job.)*

*-
consider the amount and quality of the experience along with the time spent in the position to gain experience related to the trade.*

*-
have they worked in any jobs that have given them experience with shop practices and safety as it relates to the trade.*

*-- how in
depth has the experience been.*

Points are divided into three (3) areas and will be determined by the Apprenticeship Committee to ensure consistency:

- | | | |
|-----------|--------------------------------------|-------------|
| <i>1)</i> | <i>shop practices</i> | <i>(5)</i> |
| <i>2)</i> | <i>trade-related experience</i> | <i>(10)</i> |
| <i>3)</i> | <i>other work-related experience</i> | <i>(5)</i> |

This accounts for 20% of the overall rating.

5. Trade Related Education

In this area, we look at the candidate s extra skills or education. Has he/she taken a pre-apprenticeship or any other trade-related courses on

his/her own? First aid courses, although helpful, are of a general nature and not specifically trade-related thus they will not be considered. Points for extra effort relating to the trade will be awarded here.

A pre-apprenticeship that has been taken for the trade applied for would be worth twenty (20) points. Other courses would be comparatively judged, using the pre-apprenticeship as a standard.

An exception to this would be courses taken to qualify the applicant for the apprenticeship (ie: G.E.D. or grade twelve upgrading would not be counted). Courses taken to improve an applicant's minimum standing or taken during high school (ie: auto shop) also will not be counted.

Points will be determined by the Apprenticeship Committee to ensure consistency.

This accounts for 20% of the overall rating.

6. Education

Completion of Grade 10 is a must for entrance into most of the Apprenticeship programs in Alberta.

It is also the desire of Prudential Steel to promote the completion of an individual's high school education.

An individual will be awarded ten (10) points for completion of each grade above 10 to a maximum of twenty (20) points for completion of the highest grade completed in his/her province or state.

G.E.D. or equivalent education will be considered as with the above.

7. Scoring

Total scoring is out of 100 points. One (1) point = 1%. Calculations will be rounded to one decimal point.

Awarding The Apprenticeship

Within five days after the selection process is complete, the name of the successful candidate will be posted.

At this point, the new apprentice will be asked to come to the Personnel Department and complete the necessary forms of indenture, and to see the general foreman of the area he/she will be working in to discuss the move into the trade.

There may be a waiting period from the time the apprenticeship is awarded to the start date. This is to minimize the disruption in the operation where a need arises to fill the position of the successful candidate.

NOTE: *The successful candidate will be scheduled to write a Trades Entrance Exam provided by the Apprenticeship Branch, if not already done.*

ARTICLE 5 -

CONTRACT OF APPRENTICESHIP

5.01 *Each apprenticeship application set forth as EXHIBIT "A-1", complete with documented proof of education and experience, shall be submitted to the Joint Apprenticeship Committee for approval by the Committee prior to being forwarded to the appropriate Provincial Government department. No application shall be so forwarded, which has not been approved by the committee.*

5.02 *The applicant whose application has been approved by the Joint Apprenticeship Committee and his parent or guardian, if he is under 17 years of age, shall enter into an Apprenticeship Contract with the Company.*

All standards contained in this Agreement shall be a part of the Apprenticeship Contract as though specifically written therein. A specimen Apprenticeship Contract is set forth as EXHIBIT "B" of this Agreement. Such Apprenticeship Contract shall not be eligible for registration with the appropriate Provincial Government department until after the apprentice

has been in training for a period of ninety (90) calendar days.

- 5.03** *The following shall receive copies of the Contract of Apprenticeship properly filled out:*
- (a) The apprentice;*
 - (b) The Company;*
 - (c) The appropriate Provincial Government Department;*
 - (d) The Union.*
- 5.04** *The Union shall be notified by the Company whenever an Apprenticeship Contract is cancelled for any reason, either by the Company or the apprentice.*

Such notification shall be in writing, and shall state the reason for such cancellation, and shall be submitted as soon as possible, but not later than ten (10) calendar days after cancellation.

ARTICLE 6
SCHEDULE OF APPRENTICE TRAINING RATES

- 6.01** *A schedule of Apprentice Rates for the respective apprentice training periods of actual training experience with the Company in the trade or craft in each training period is herein established at various levels of the respective Standard Hourly Wage Scale rates for the respective trade or craft job. The Schedule of Appropriate Training Periods and Classifications is set forth in EXHIBIT “C” of this Agreement.*
- 6.02** *The Schedule of Apprentice Training Rates shall be related to the Standard Hourly Wage Scale in effect from time to time, and as set forth in the Collective Agreement, and the apprentice shall be paid accordingly.*
- 6.03** *Credits*

An employee who has acquired experience in a trade by working on a job closely allied with such trade shall be granted credit for one or more apprenticeship training periods. Such training period credits shall be recommended by the Joint Apprenticeship Committee, subject to final

determination by the Provincial Government Apprenticeship Branch.

ARTICLE 7 -

SCHEDULE OF TRAINING PROCESSES

7.01 *In order to develop qualified Journeymen in the respective trades or crafts, apprentices shall receive appropriate and adequate training by means of assignments to practical job work and by other supplemental and related training.*

7.02 *Schedule of Work Experience*

The apprentice, during his term of apprenticeship, shall receive such broad experience and training on the job, as it is necessary to develop a practical and fully trained Journeyman. This shall include work both in and out of the shop, under qualified supervision. It is recognized that it may not always be possible to establish a specific sequence of work experience, but it is also recognized that the final objective of work assignments to the apprentices is the development of fully trained Journeyman in the respective trades or crafts.

Qualified supervision shall mean that degree and closeness of supervision necessary to teach good workmanship. Consistent with work schedules, it shall not mean that the apprentice, at all stages of his training must be accompanied at all times by his supervisor or a Journeyman, for as apprenticeship advances, so will the apprentice's degree of performance and the amount of responsibility, but it shall mean, however, that no apprentice shall be required to exercise skill or responsibility beyond that of the level which he from time to time has attained.

7.03 *Supplemental and related organized training shall consist of periods of training at the Provincial Institute of Trades, as required by the appropriate Provincial Government department.*

Apprentices shall be required to maintain steady progress in their related organized training courses, and complete them within the specified time. In

the case of failure on the part of any apprentice to fulfill his assumed obligations as to progress in and completion of his related organized training course, and after all permitted opportunities have been exhausted, his apprenticeship shall be suspended or cancelled.

- 7.04** (a) *During periods of supplemental and related organized training, as outlined in Section 7.03, the apprentice shall be paid the normal straight time hourly wages in accordance with exhibit C schedule of apprentice-ship training periods and classifications. The attendance record will be monitored and wages will be deducted for absenteeism.*
- (b) *Apprentices who have been placed on lay-off status from the Maintenance Department, but who are still in the employment of Prudential Steel ULC. shall remain eligible for the benefits in Articles 7.03 and 7.04 (a), however, to qualify for this provision they must have completed the necessary hours of work and length of apprenticeship service prior to attending the period of supplemental and related organized training.*

The apprentice shall pay the cost of required text books during his apprenticeship training.

- 7.05** *Hours of apprenticeship training periods not attended shall be deducted from the regular straight time earnings in the calculations made in Section 7.04.*

- 7.06** *Set forth as EXHIBIT "D" of this Agreement is an example only of how work processes and other related organized training are developed.*

ARTICLE 8 -

INSTRUCTION OF APPRENTICES

- 8.01** (a) *The department supervision shall keep accurate records of the progress of each apprentice in his department, as to practical and related training, and report to the Joint Apprenticeship Committee at*

specified intervals, regarding the progress of the apprentice.

(b) The apprentice's immediate supervisor shall ensure that the apprentice obtains the practical work experience outlined in the Schedule, of Job Training and related organized training, as established for the respective trade, and is given instruction in safe work methods in each work operation encountered throughout the term of the apprenticeship.

8.02 *The apprentice shall receive active instruction from Journeyman and/or other qualified personnel, and shall not be put on a job and expected to learn it alone. Apprentices shall be given full opportunity by Journeymen to learn all aspects of the trade.*

8.03 *The apprentice shall regularly attend any Company scheduled lecture courses, and do such reasonable home study work as may be prescribed by the Company from time to time to assist his training. The Company shall pay the apprentice at his regular hourly wage rate for attendance during his regular working hours at scheduled lecture courses, subject to Section 7.04.*

8.04 *The apprentice shall progressively acquire the standard craftsman's tools normally considered to be the tradesman's obligation to supply.*

ARTICLE 9 -

SENIORITY

9.01 *Apprentices shall commence accumulating maintenance department seniority effective on the date of entry into the department, following ninety (90) day trial period. In the event there is a reduction in the number of apprentices in a trade, the apprentice in such trade shall be laid off and/or recalled in accordance with their maintenance department seniority.*

Upon successful completion of their apprenticeship, the employees maintenance department seniority shall be his original date of entry into the maintenance department as an apprentice.

- 9.02 *Subject to the exceptions specified in Section 9.01, apprentices shall be governed by the seniority provisions of the Collective Agreement currently in effect between the Company and the Union.*

ARTICLE 10 -

HOURS OF WORK

- 10.01 *Hours worked by an apprentice in excess of forty (40) hours per week shall be credited on a straight time basis toward completion of the period of apprentice-ship.*
- 10.02 *Each apprentice, upon indenture, shall be furnished a record book by the Company. The Company must faithfully keep this record book up-to-date, and it shall be verified at the end of each year by the Foreman.*

ARTICLE 11 -

CERTIFICATE OF APPRENTICESHIP

- 11.01 *Upon the successful completion of his term of apprenticeship, the apprentice shall be classified as a Journeyman in his trade. He shall also receive his certificate of Apprenticeship, issued by the Provincial Government.*

ARTICLE 12 -

MODIFICATION OF STANDARDS

- 12.01 *The Joint Apprenticeship Committee shall recommend modifications of standards specified in this Agreement, subject to approval by the appropriate Provincial Government department, where necessary, and agreement by the parties to this Agreement.*

ARTICLE 13 -

DURATION OF AGREEMENT

13.01 *This Agreement shall be effective as of the signing date.*

PRUDENTIAL STEEL ULC
CALGARY, ALBERTA

[Redacted Signature Block]

UNITED STEELWORKERS
Local 7226

[Redacted Signature Block]

SIGNING DATE: June 03, 2013

EXHIBIT “A”
PRUDENTIAL STEEL ULC.
RECORD OF APPLICATION
FOR APPRENTICESHIP

In the Trade or Craft of _____
Name in Full _____ Clock No. _____
Tel. No. _____
Street Address _____
City or Town _____
Date of Birth _____ Height _____
Weight _____

School Attended:
Public _____ Grade _____
High _____ Grade _____
Technical _____ Grade _____

Specialized in
Related Experience (if any)

-----Use back of form, if necessary

EXHIBIT “C”

SCHEDULE OF APPRENTICESHIP TRAINING PERIODS AND CLASSIFICATIONS

6 Months									
Training Periods	1st	2nd	3rd	4th	5th	6th	7th	8th	
Journeyman									
TRADE TITLES	APPRE-NTICE JOB CLASSES								
Electrician	8	9	11	13	14	16	18	19	23
Heavy Duty Mechanic	8	9	11	13	14	16	18	19	23
Machinist	8	9	11	13	14	16	18	19	22
Millwright	8	9	11	13	14	16	18	19	22
Welder Maintenance	8	9	11	13	14	16			22
Welder Fabrication	8	9	11	13	14	16			20

EXHIBIT “D”

WORK PROCESSES and RELATED ORGANIZED TRAINING

Work processes and related organized training procedures are to be developed and established for each trade by the Joint Apprenticeship Committee. The Committee shall follow the formula outline of the Alberta Apprenticeship Board booklet, for each trade, as is practical with the Company’s facilities. Attached is a sample of a work process outline.

EXHIBIT “E”
PERSONAL EVALUATION FOR APPRENTICESHIP SELECTION

TRADE: ---- *DATE:* _____

NAME OF APPLICANT: _____

POSSIBLE POINTS

<i>CATEGORY</i>	<i>POSSIBLE POINTS</i>	<i>POINTS SCORED</i>	<i>COMMENTS</i>
<i>Trades related test</i>	<i>10</i>		
<i>Length of service</i>	<i>30</i>		
<i>Work History:</i>	<i>20</i>		
<i>a) shop practices (5)</i>		<i>a)</i>	
<i>b) trade related</i>		<i>b)</i>	
<i>experience (10)</i>			
<i>c) other mechanical</i>		<i>c)</i>	
<i>experience (5)</i>			
<i>Trade related education</i>	<i>20</i>		
<i>Education</i>	<i>20</i>		
<i>TOTAL</i>	<i>100</i>		

ADDITIONAL COMMENTS:

LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

RE: SHIFT LEADERS

It is understood and agreed that the Company may appoint Bargaining Unit members to the position of Shift Leader. The Shift Leader position shall be meant to be those Group Leader positions that are operating without direct supervision and are essentially performing the duties and responsibilities of a non-union salaried foreman. The appointment of bargaining unit members shall be subject to the following terms and conditions:

The appointment of a bargaining unit member to the position of Shift Leader will normally be a senior person in that Line of Progression (LOP) where the Shift Leader is required. In the event that a senior employee is passed over for a Shift Leader position, that employee shall receive an explanation of the decision, in the presence of a union representative.

Each employee appointed to the position of Shift Leader shall be eligible to receive four (4) job classes higher in addition to the standard hourly rate that the employee would normally receive.

In the absence of a Group Leader the Shift Leader shall be eligible to receive six (6) job classes higher in addition to the standard hourly rate that the employee would normally receive.

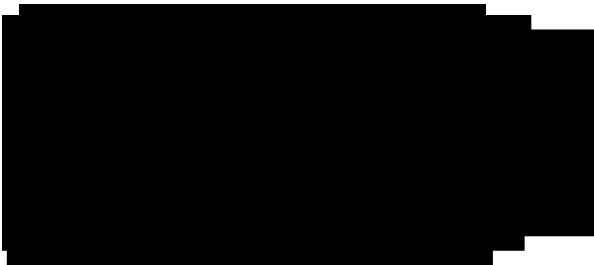
The number of Shift Leaders at any time, appointments or additional pay given under this agreement shall NOT form any precedent or established practice under the terms

of the Collective Agreement. If this Letter of Understanding is cancelled, then all Shift Leaders will revert to their former position and wage level pursuant to the Collective Agreement. While this Letter of Understanding is in effect, if there is a conflict between this Letter of Understanding and the Collective Agreement, this Letter of Understanding shall prevail.

This Letter of Understanding will be in effect for the term of the Collective Agreement, and from year to year thereafter. However, this Letter of Understanding may be terminated by either party, by serving written notice on the other party, no sooner than thirty (30) days, no later than fifteen (15) days, prior to the expiration of each year of the Collective Bargaining Agreement.

Signed this 26th Day of February, 2013 on behalf of:

PRUDENTIAL STEEL ULC



UNITED STEELWORKERS

Local 7226



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

Re: Contracting Out The Cleaning Of Mill Pits

It is understood and agreed that the Company may contract out the work involved in the cleaning of the Mill I, Mill 2 and Mill 3 “Mill and Hydro Pits”.

The Mill Pits and Hydro Pits shall be defined as those water pits, in Mill I, Mill 2 and Mill 3, that are in excess of 5 feet deep.

This Letter of Understanding may be cancelled by either party, upon serving 30 days written notice to the other party.

Signed this 03rd Day of June, 2013 on behalf of:

PRUDENTIAL STEEL ULC

UNITED STEELWORKERS

Local 7226

[Redacted Signature Block for Prudential Steel ULC]

[Redacted Signature Block for United Steelworkers Local 7226]

LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

Re: Funding Of Post Retirement Benefit Plan

Effective January 1, 2007, the Company shall contribute \$0.40 per hour worked to a Post Retirement Benefit Plan. This Plan shall be administered by the Union, and shall be used to provide Health and Welfare benefits for employees who have retired from Prudential Steel ULC. The benefit levels and eligibility requirements shall be at the sole discretion of the Union.

In witness whereof the parties hereto have executed this agreement the 03rd Day of June, 2013.

On behalf of

PRUDENTIAL STEEL ULC

UNITED STEELWORKERS

Local 7226

[Redacted Signature Block for Prudential Steel ULC]

[Redacted Signature Block for United Steelworkers Local 7226]

LETTER OF UNDERSTANDING

Between

PRUDENTIAL STEEL ULC.

And

**UNITED STEELWORKERS
LOCAL UNION 7226**

Effective April 1, 2007 a Gainsharing Program shall be instituted that shall be paid Quarterly, according to the following formula:

The maximum calculation shall be 6% for operational efficiency.

The Quarterly Gainsharing calculation shall be applied to each employees qualifying gross pay for that quarter. An employee who is laid off will be paid for qualifying gain share when he returns to work.

Qualifying gross pay shall include regular straight time earnings, Statutory Holiday pay, Union Business on/off property, Bereavement pay, Jury Duty pay, Training pay and Vacation earnings accrued in the quarter.

This Gainsharing Program may be amended , by mutual agreement during the term of this agreement.

Signed this 03rd day of June, 2013 on behalf of:

PRUDENTIAL STEEL ULC



**UNITED STEELWORKERS
Local 7226**



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

RE: Shift and Work Schedules

The Company may be required to react to market conditions or demands for production and it may be necessary to adjust the basic work week to a modified schedule. Refer to Appendix (D5)

In all situations where a change is necessary, the Company will notify the Union and give employees four (4) weeks' notice when switching to a different shift schedule unless mutually agreed upon. Within two (2) weeks of posting Schedule 3 the Company and the Union may mutually agree to modifications.

Schedule (3) once posted will remain in place for a minimum of four (4) weeks.

The employer will post Schedule 3 and the senior employee in the classification required will be awarded the shift, following the posting process if there is still a requirement for manpower the employer may assign the junior employee in the classification required to complete the shift.

Overtime rates will be paid on all time worked in excess of any regularly scheduled shift.

A premium of seventy-five cents (\$0.75) additional to the standard straight time hourly rate shall be paid to each employee for all straight time hours worked on Saturday.

A premium of seventy-five cents (\$0.75) additional to the standard straight time hourly rate shall be paid to each employee for all straight time hours worked on Sunday.

The modified shift configuration may be based on a specific mill or line dependent upon the requirements of the business.

In witness whereof the parties have executed this Letter of Understanding on this 03rd day of June, 2013.

PRUDENTIAL STEEL ULC



*UNITED STEELWORKERS
Local 7226*



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

RE: Yard Machine Operators

Effective with the signing of the collective agreement the position of Yard Operator will require an Alberta Class 1 Driver's License.

Current Yard Operators will have (1) one year to complete the training and obtain the Class 1 License. Current Yard Operators will be given an opportunity to re-test one time if they have not been successful.

Training Bids and Job Vacancies will be posted in accordance with Article 9.07, the successful applicant will be required to obtain the Class 1 Driver's License before moving to the position.

The Company will cover the costs of this training and provide the necessary time off with pay to send the employee to the course as outlined above.

In witness whereof the parties have executed this Letter of Understanding on this 21 day of March, 2013.

PRUDENTIAL STEEL ULC



UNITED STEELWORKERS

Local 7226



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

**UNITED STEELWORKERS,
Local 7226**

Re: Premium Threading Operators and Premium Threading Shift Leaders

As these Premium Threading Operator positions required extensive training in order to operate a CNC (Computer Numeric Controlled) lathe, it has been agreed between the Company and the union, that the terms and conditions listed below, will apply to these positions. This is a temporary agreement that can be changed through mutual agreement between the Company and the Union.

1. BID AS A CRAFT JOB WITH MAINTENANCE DEPARTMENT SENIORITY

As there is extensive training involved for these positions, we may find that we have work for Premium Threading during a period of time that these operators would otherwise be on lay-off. As there would be insufficient time to train other employees, the result would be a loss of business for the company and a loss of work for employees. Therefore, these positions will be bid a Craft Jobs within the Maintenance Department and their Maintenance Department Seniority, which for the purpose of this Letter of Understanding shall be their plant seniority, will determine their lay-off and recall rights to this craft job. The successful applicant will continue to hold their regular Plant Seniority status.

2. JOB CLASS 14, LINE OF PROGRESSION

The Premium Threading Operator will be a Job Class 14. The pre-requisite

*will be that the successful applicant must have held the Job Classification of Threading Machine Operator or Thread End Inspector.
As the Premium Threading Operator must operate a CNC lathe, and extensively inspect the finished product, experience on these two jobs is a requirement.*

The successful applicants must also have a minimum education of Grade 10 Math to qualify for entry in a one week course at S.A.I.T., which is part of the training for this job.

Effective with the signing of the collective agreement, all Premium Threading Positions will be posted in accordance with Article 9.07.

In witness whereof the parties hereto have executed this Agreement this 24th day of May, 2013.

PRUDENTIAL STEEL ULC



*UNITED STEELWORKERS
Local 7226*



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

RE: Steelworkers District 3 Saving Plan

1.

The Union proposes and the Company agrees to a Locked-In RRSP (replacing the current Defined Benefit Pension Appendix I) for all employees hired after the signing of this agreement. All current employees, hired prior to the signing of this Collective Agreement, will continue to participate in the existing Defined Benefit Pension Plan as set forth in Appendix (I), in accordance to its terms and conditions.

2. Eligibility

All new employees who have successfully completed six (6) months of service will become entitled to participate in the program from the date of hiring.

3. Funding

Contributions will be made by The Company and deposited into the Steelworkers District 3 Savings Plan, based on \$2.40 per hour worked, during the term of this Collective Agreement. Contributions for overtime hours will be made on a straight time basis.

Contributions are not payable for employees who are in their probationary period. Upon completion of probation, The Company will make retroactive payment for all hours worked during the period.

The contributions to the Steelworkers District 3 Saving Plan will be locked in to a normal retirement age of sixty (60).

The Union agrees that the Company's obligation is to make contributions to the program as set out in this Letter. Both parties agree that the Company has no requirement to fund any deficit in the program. The Company agrees that the obligation to make contributions shall include reasonable interest, reasonable liquidated damages, and reasonable costs, if the Company has unjustifiably failed in making contributions herein referred.

The contributions will be remitted to the Steelworkers District 3 Savings Plan within (30) days after the end of the calendar month in which the pay period ends.

The Company agrees to provide to the program, on a timely basis, the specific information which the Administrator may reasonably require in order to properly record and process contributions and benefits, including the information required pursuant to the applicable legislation.

4. Definitions

For the purpose of the Steelworkers District 3 Savings Plan, hours of work means all regular hours for which an employee receives wages and includes hours for vacation, paid holidays, weekly indemnity benefits, Worker's Compensation benefits, long term disability and approved Union Leave.

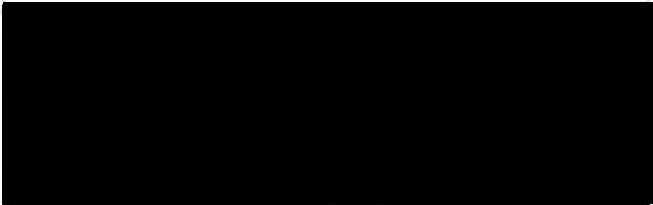
New Employee means any person hired by the Company under the terms of this Collective Agreement after the date of signing by both parties.

In witness whereof the parties have executed this Letter of Understanding on this 03rd day of June, 2013.

PRUDENTIAL STEEL ULC



*UNITED STEELWORKERS
Local 7226*



LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

**UNITED STEELWORKERS
Local 7226**

Re: Statutory Holidays on a 24/7 schedule

The parties agree that Statutory Holidays will be recognised on the day that they occur when working on a 24/7 schedule.

*In witness whereof the parties hereto have executed this Agreement this 27th
Day of June, 2013.*

Signed on behalf of:

PRUDENTIAL STEEL ULC

**UNITED STEELWORKERS
Local 7226**

[Redacted signature block for Prudential Steel ULC]

[Redacted signature block for United Steelworkers Local 7226]

LETTER OF UNDERSTANDING

between

PRUDENTIAL STEEL ULC.

and

UNITED STEELWORKERS

Local 7226

Re: Statutory Holidays on a 10 hour schedule

The parties agree that Statutory Holidays will be recognised as either eight (8) or ten (10) hour paid holidays as per the employees schedule.

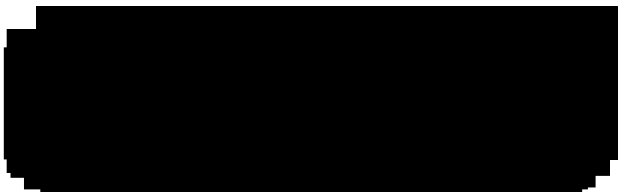
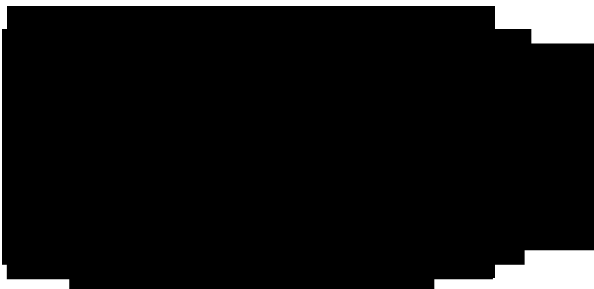
In witness whereof the parties hereto have executed this Agreement this 27th Day of June, 2013.

Signed on behalf of:

PRUDENTIAL STEEL ULC

UNITED STEELWORKERS

Local 7226



PRUDENTIAL STEEL ULC.
METRIC CONVERSION BOOKLET

METRIC CONVERSION FACTORS

EQUIVALENT

<i><u>TO CONVERT</u></i>	<i><u>MULTIPLY BY</u></i>
<i>Pounds to kilograms</i>	<i>0.4536</i>
<i>Kilograms to pounds</i>	<i>2.2046</i>
<i>Inches to millimetres</i>	<i>25.4</i>
<i>Millimetres to inches</i>	<i>0.03937</i>
<i>Feet to metres</i>	<i>0.3048</i>
<i>Meters to feet</i>	<i>3.2808</i>
<i>Pounds per foot to kilograms per metre</i>	<i>1.48816</i>
<i>Kilograms per metre to pounds per foot</i>	<i>0.67197</i>

The following formula is used to convert degrees Fahrenheit (°F) to degrees Celsius (°C) °C = 5/9 (°F -31)

CONVERSION TABLE

THOUSANDS TO FRACTIONS

.0625	1/16
.125	1/8
.1875	3/16
.250	1/4
.3125	5/16
.375	3/8
.4375	7/16
.500	1/2
.5625	9/16
.625	5/8
.6875	11/16
.750	3/4
.8125	13/16
.875	7/8
.9375	15/16
.1000	1"

LINE PIPE

Grades

<u>Imperial</u>	<u>Metric</u>
Grade B	G241
X42	G290
X46	G317
X52	G359
X56	G386
X60	G414

LENGTH TOLERANCES

Specific lengths in entire shipment.

Nominal Length		Minimum		Minimum Average		Maximum	
<u>m</u>	<u>ft</u>	<u>m</u>	<u>ft</u>	<u>m</u>	<u>ft</u>	<u>m</u>	<u>ft</u>
6	19.68'	3.00	9.84'	5.00	16.40'	8.00	26.25'
12	39.37'	4.00	13.12'	11.00	36.09'	16.00	52.49'
18	59.05'	4.00	13.12'	16.00	52.49'	20.00	65.62'
24	78.74'	15.00	49.21'	21.00	68.90'	26.00	85.30'

Special: To be agreed upon by the purchaser and the manufacturer.

LINE PIPE

<i><u>O.D.</u></i> <i><u>Inches</u></i>	<i><u>Wall</u></i> <i><u>Inches</u></i>	<i><u>Weight</u></i> <i><u>Lbs./Ft.</u></i>	<i><u>O.D.</u></i> <i><u>mm</u></i>	<i><u>Wall</u></i> <i><u>mm</u></i>	<i><u>Weight</u></i> <i><u>kg/m</u></i>
2.375	.083	2.02	60.3	2.1	3.00
	.109	2.67		2.8	3.97
	.125	3.03		3.2	4.51
	.154	3.64		3.9	5.42
	.188	4.41		4.8	6.57
	.218	4.99		5.5	7.43
3.500	.083	3.02	88.9	2.1	4.50
	.109	3.99		2.8	5.95
	.125	4.54		3.2	6.76
	.156	5.62		4.0	8.37
	.188	6.69		4.8	9.95
	.216	7.60		5.5	11.31
	.250	8.75		6.4	13.02
	.281	9.62		7.1	14.32
	.300	10.24		7.6	15.24
4.500	.083	3.90	114.3	2.1	5.81
	.109	5.17		2.8	7.70
	.125	5.89		3.2	8.77
	.156	7.31		4.0	10.88
	.188	8.71		4.8	12.96
	.203	9.40		5.2	13.99
	.219	10.09		5.6	15.01
	.237	10.76		6.0	16.02
	.250	11.44		6.4	17.03
	.281	12.61		7.1	18.77
	.312	13.93		7.9	20.73
	.337	15.06		8.6	22.41
5.562	.156	9.10	141.3	4.0	13.54
	.188	10.86		4.8	16.16

<i>O.D.</i> <u>Inches</u>	<i>Wall</i> <u>Inches</u>	<i>Weight</i> <u>Lbs./Ft.</u>	<i>O.D.</i> <u>mm</u>	<i>Wall</i> <u>mm</u>	<i>Weight</i> <u>kg/m</u>
6.625	.109	7.68	168.3	2.8	11.43
	.125	8.76		3.2	13.03
	.156	10.89		4.0	16.21
	.188	13.00		4.8	19.35
	.203	14.05		5.2	20.91
	.219	15.10		5.6	22.47
	.250	17.17		6.4	25.55
	.280	18.97		7.1	28.22
	.312	21.00		7.9	31.25
6.625	.344	23.01	168.3	8.7	34.24
	.375	25.00		9.5	37.20
	.432	28.67		11.0	42.67
	.500	32.75		12.7	48.73
8.625	.125	11.45	219.1	3.2	17.04
	.156	14.26		4.0	21.22
	.188	17.05		4.8	25.37
	.203	18.43		5.2	27.43
	.219	19.81		5.6	29.48
	.250	22.56		6.4	33.57
	.277	24.60		7.0	36.61
	.312	27.64		7.9	41.14
	.322	28.66		8.2	42.65
	.344	30.33		8.7	45.14
	.375	32.99		9.5	49.10
	.438	38.26		11.1	56.94
	.500	43.44		12.7	64.64
10.750	.188	21.34	273.1	4.8	31.76
	.203	23.08		5.2	34.35
	.219	24.82		5.6	36.94
	.250	28.28		6.4	42.09

	.279	31.29		7.0	46.57
<i>O.D.</i> <u>Inches</u>	<i>Wall</i> <u>Inches</u>	<i>Weight</i> <u>Lbs./Ft.</u>	<i>O.D.</i> <u>mm</u>	<i>Wall</i> <u>mm</u>	<i>Weight</i> <u>kg/m</u>
	.307	34.29		7.8	51.03
	.344	38.11		8.7	56.72
	.365	40.65		9.3	60.50
	.438	48.19		11.1	71.72
	.500	54.80		12.7	81.55
12.750	.203	27.46	323.9	5.2	40.87
	.219	29.54		5.6	43.96
	.250	33.67		6.4	50.11
	.279	37.27		7.1	55.47
	.312	41.37		7.9	61.56
	.331	43.91		8.4	65.35
	.344	45.44		8.7	67.62
	.375	49.49		9.5	73.65
	.500	65.48		12.7	97.46

OIL COUNTRY TUBULAR GOODS (OCTG)

GRADES

<i>H40</i>	<i>H276</i>
<i>J55</i>	<i>J379</i>

LENGTHS

<i>Range 1 16-25 ft.</i>	<i>4.88 - 7.62 m</i>
<i>Range 2 25-34 ft.</i>	<i>7.63 - 10.36 m</i>
<i>Range 3 34-48 ft.</i>	<i>10.37 - 14.63 m</i>

For Inspection purposes Document (9) supersedes.

OIL COUNTRY GOODS

<u>IMPERIAL</u>			<u>METRIC</u>		
<i>O.D.</i> <u>Inches</u>	<i>Wall</i> <u>Inches</u>	<i>Weight</i> <u>Lbs./Ft.</u>	<i>O.D.</i> <u>mm</u>	<i>Wall</i> <u>mm</u>	<i>Weight</i> <u>kg/m</u>
2.375	.190	4.70	60.3	4.83	6.99
2.875	.217	6.50	73.0	5.51	9.67
3.500	.254	9.30	88.9	6.45	13.84
4.500	.205	9.50	114.3	5.21	14.14
	.224	10.50		5.69	15.63
	.250	11.60		6.35	17.26
5.500	.244	14.00	139.7	6.20	20.83
	.275	15.50		6.99	23.07
	.304	17.00		7.72	25.30
7.000	.231	17.00	177.8	5.87	25.30
	.272	20.00		6.91	29.76
	.317	23.00		8.05	34.27
	.362	26.00		9.19	38.69
8.625	.264	24.00	219.1	6.71	35.72
	.304	28.00		7.72	41.67
	.352	32.00		8.94	47.62
9.625	.312	32.30	244.5	7.92	48.11
	.352	36.00		8.94	53.62
10.750	.279	32.75	273.0	7.09	48.7